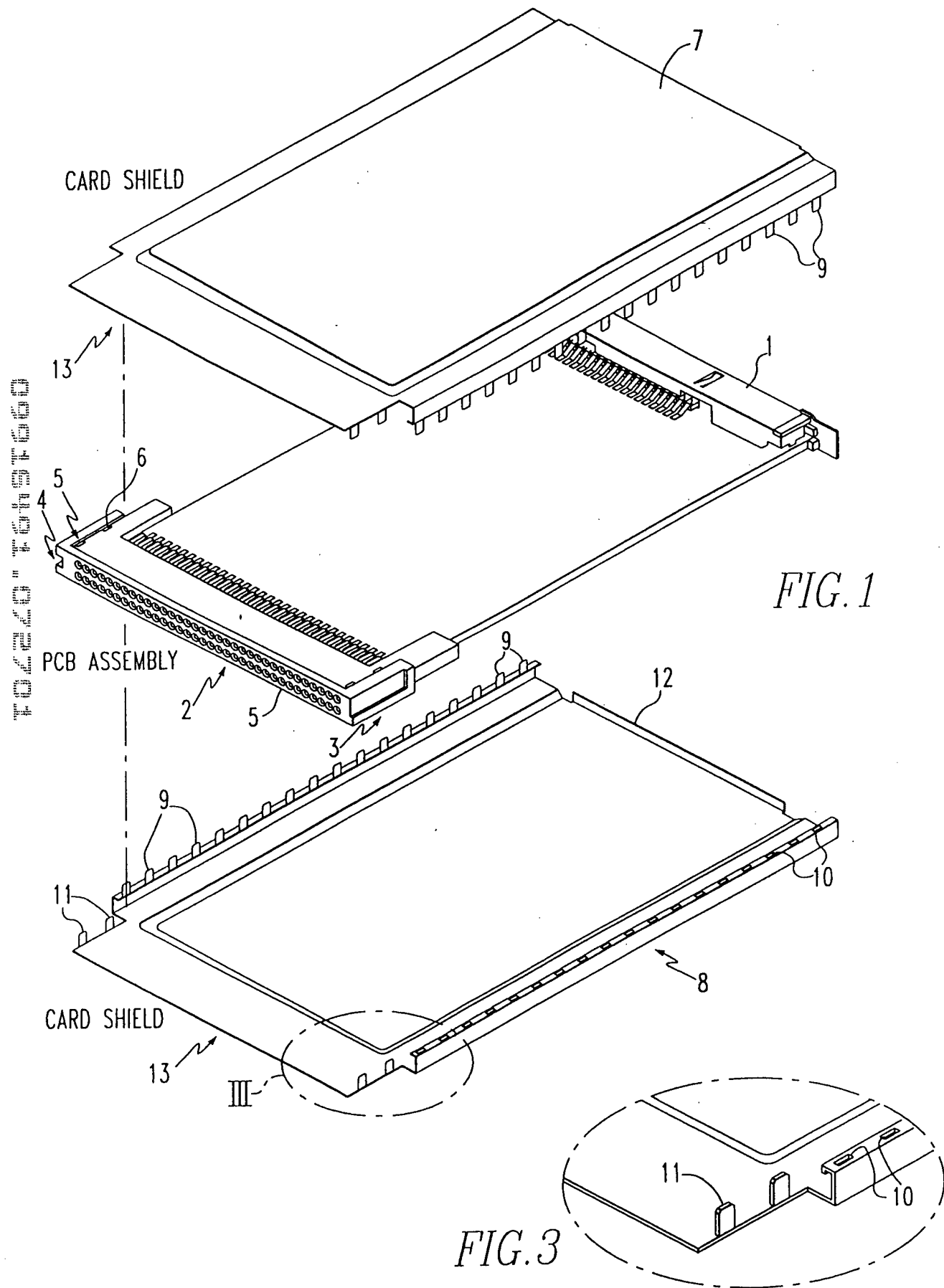


1/42



2/42

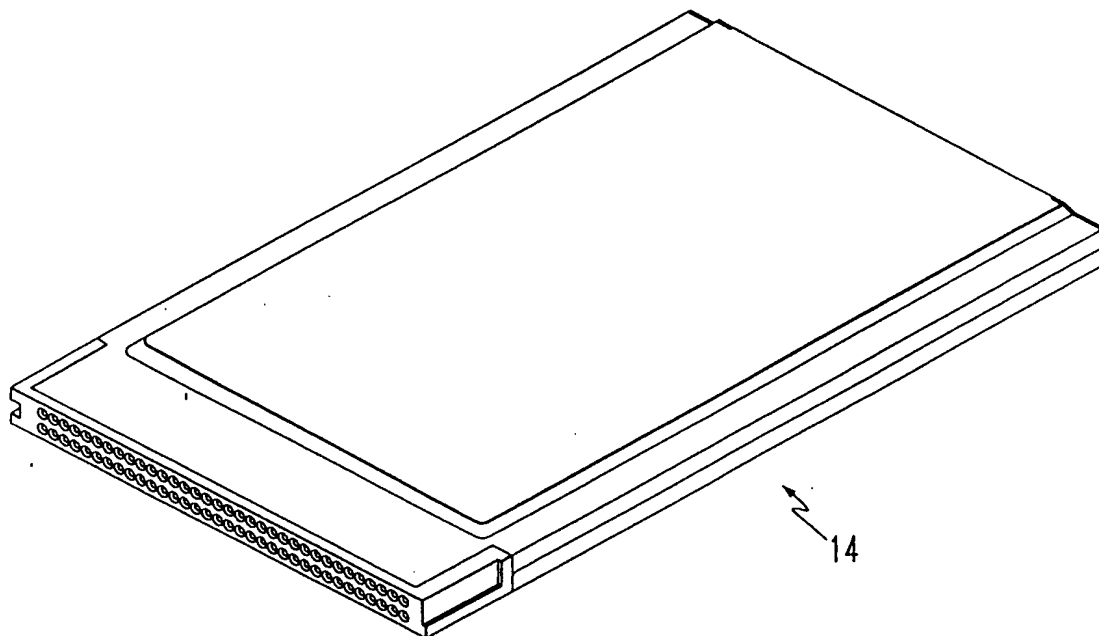
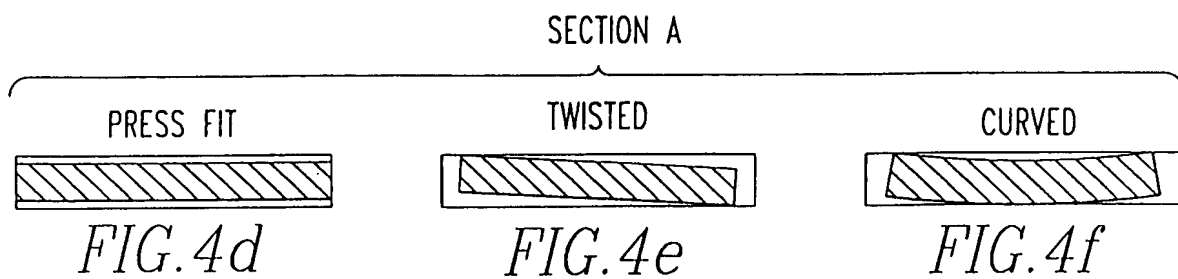
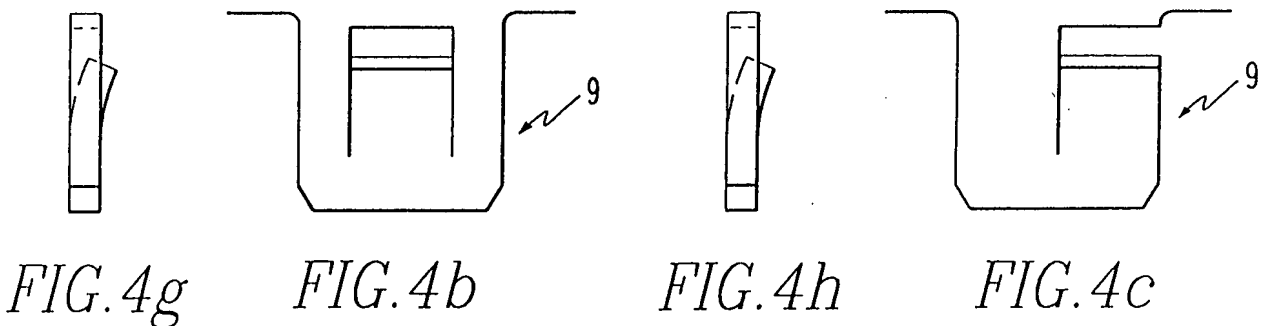
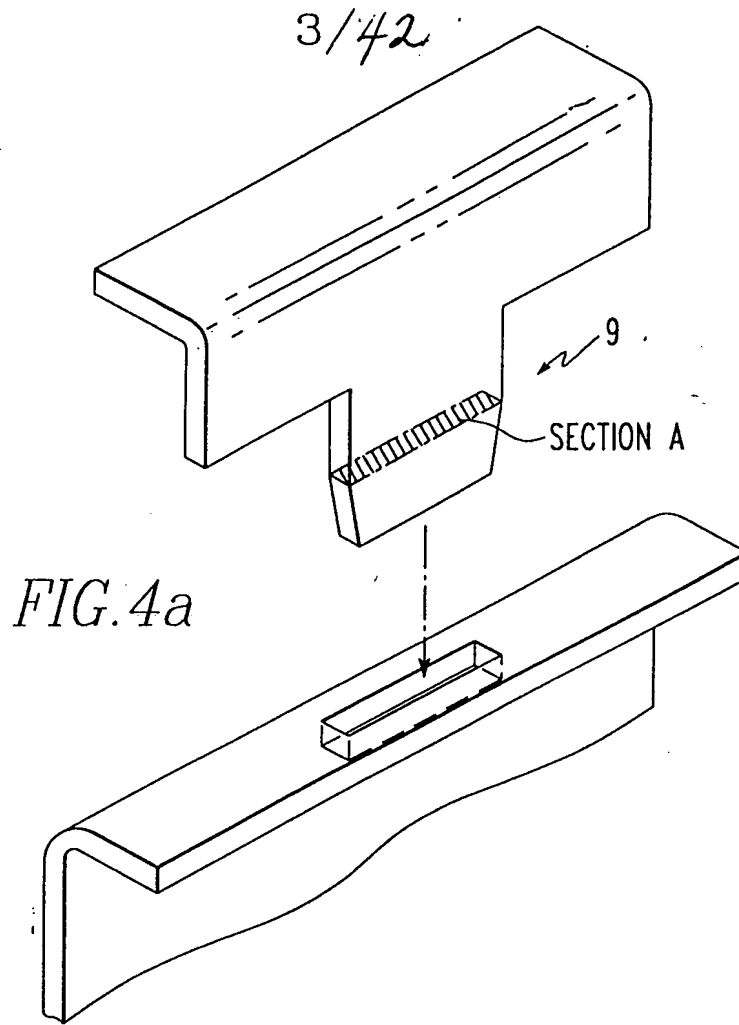


FIG. 2

4450C 10/19/00



4/42

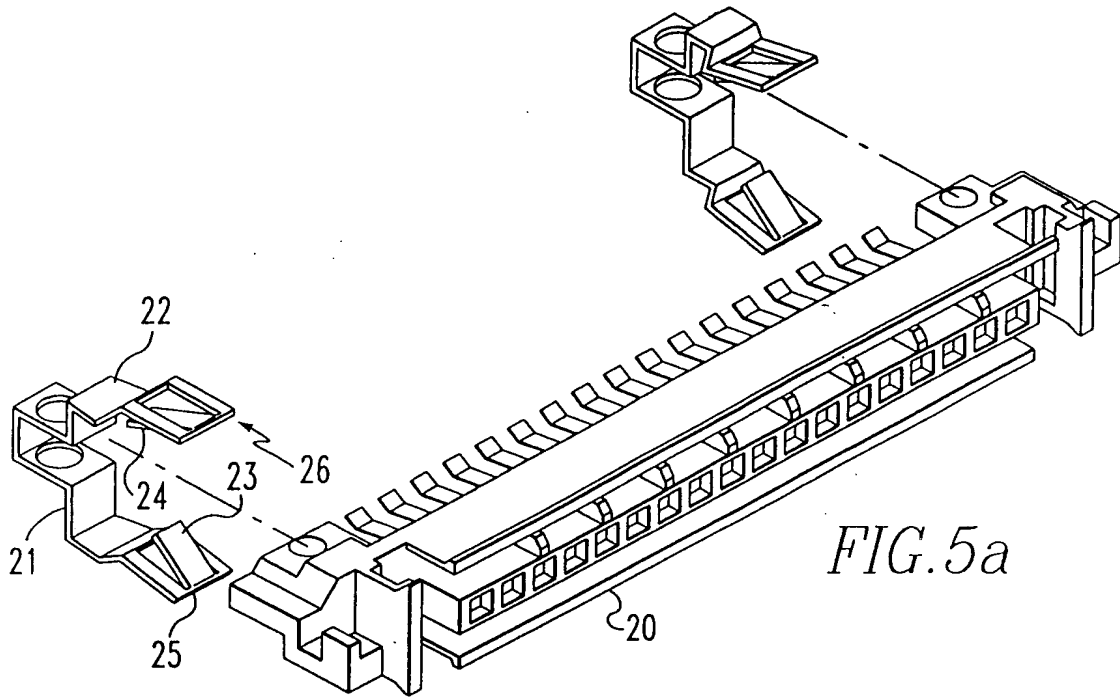


FIG. 5a

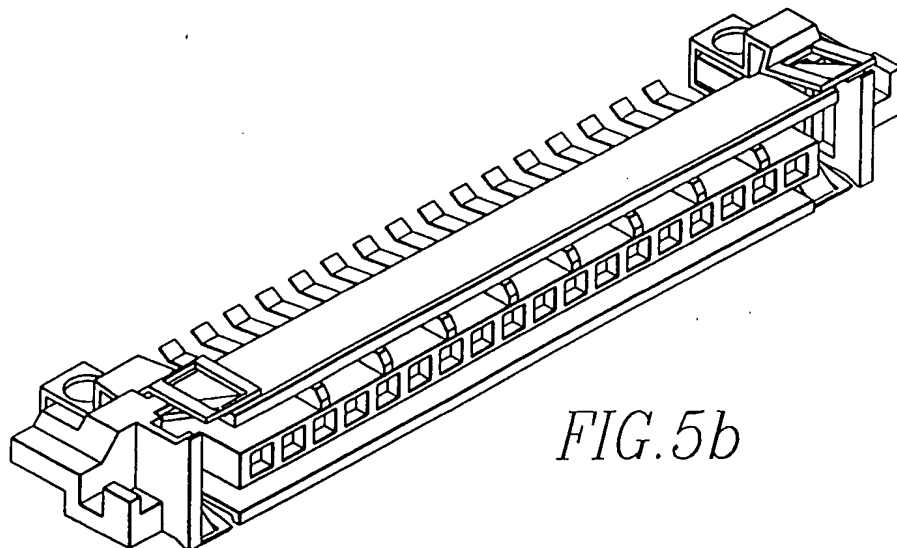


FIG. 5b

4450C 4/42

5/42

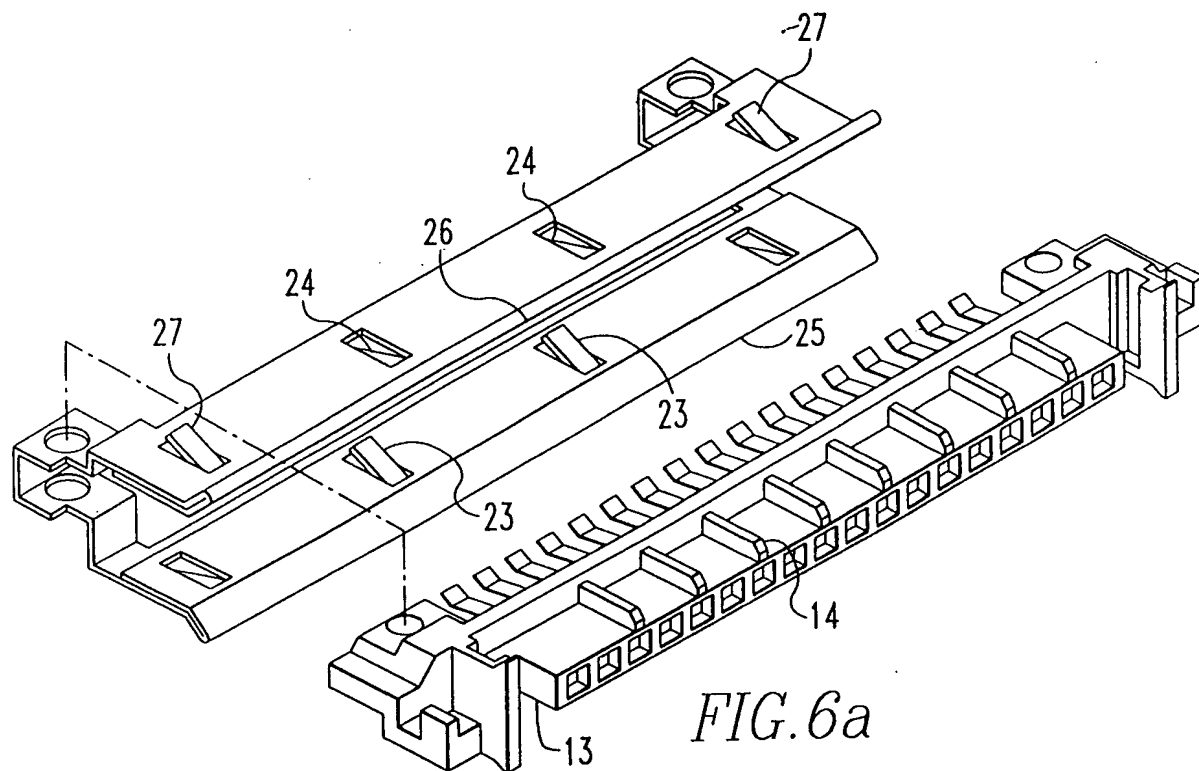


FIG. 6a

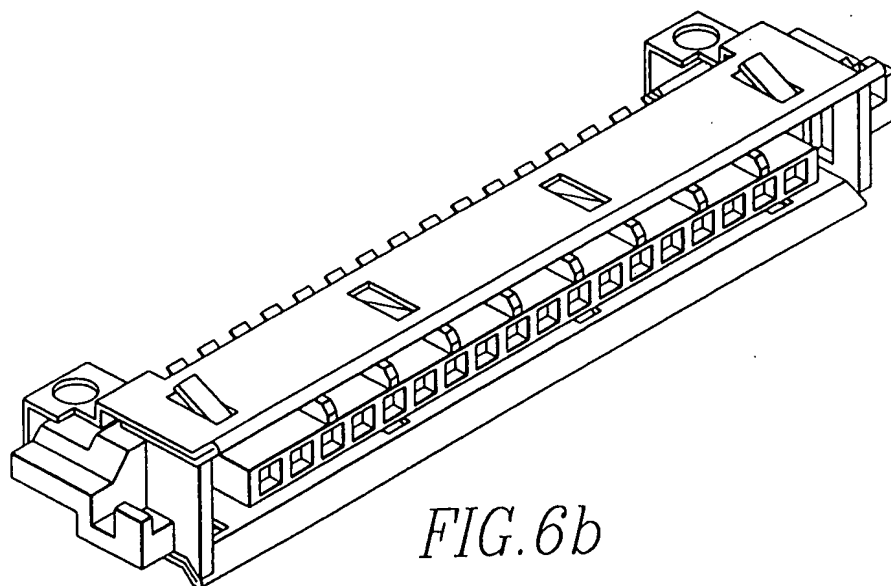


FIG. 6b

FIG. 6a

6/42

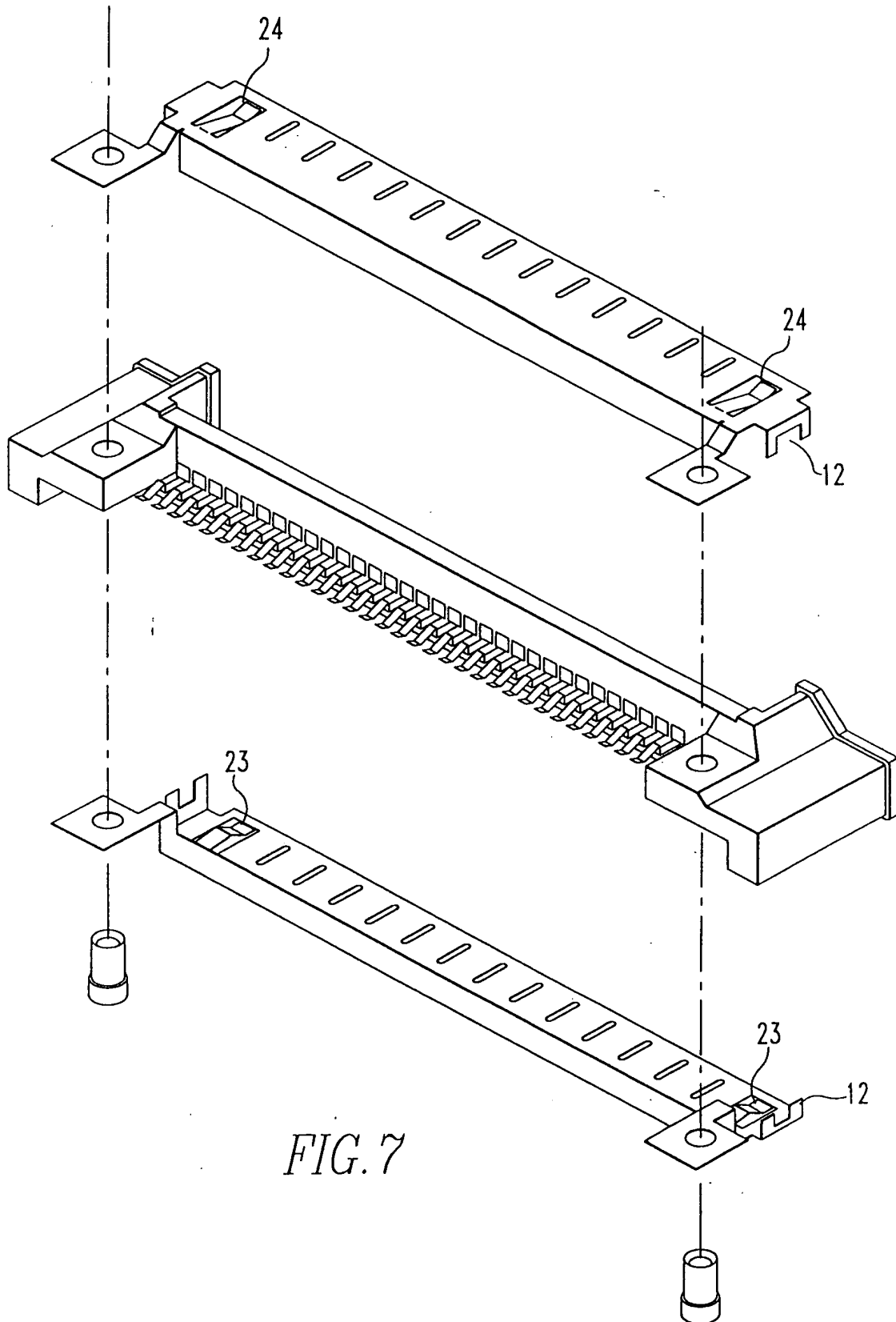
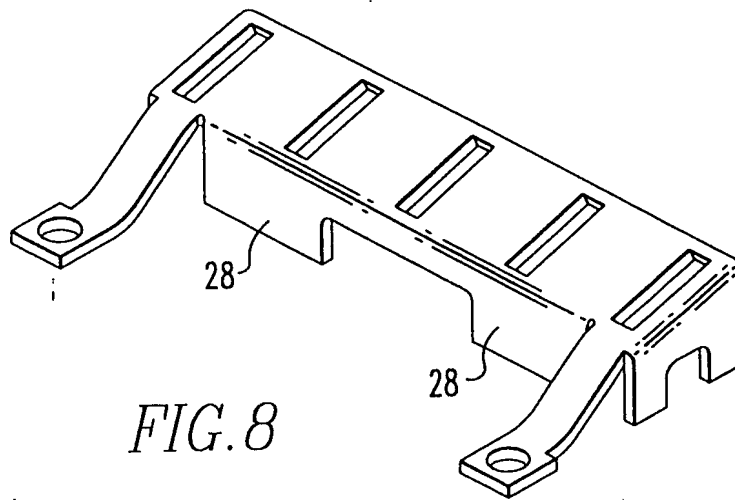


FIG. 7

4450C

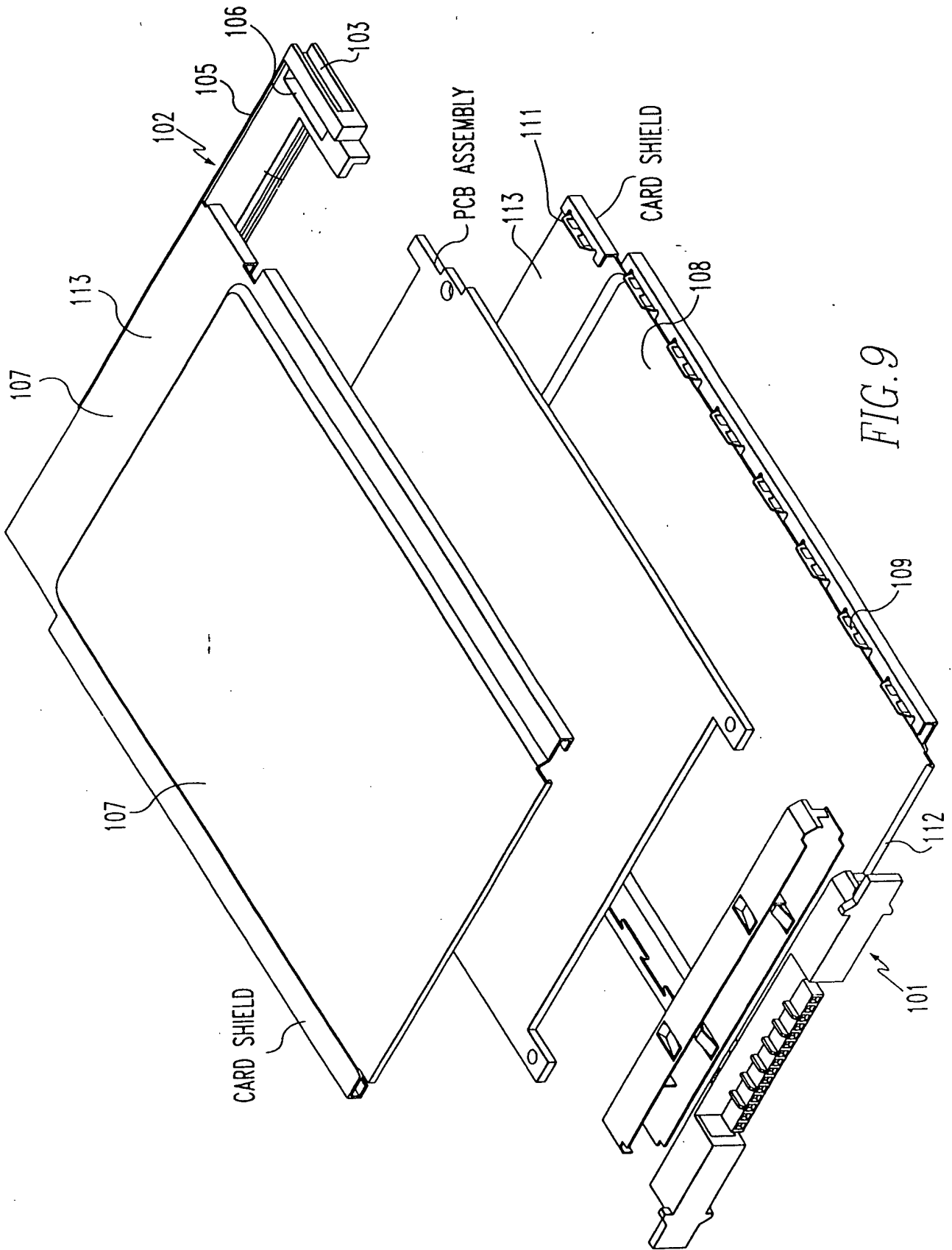
7/42



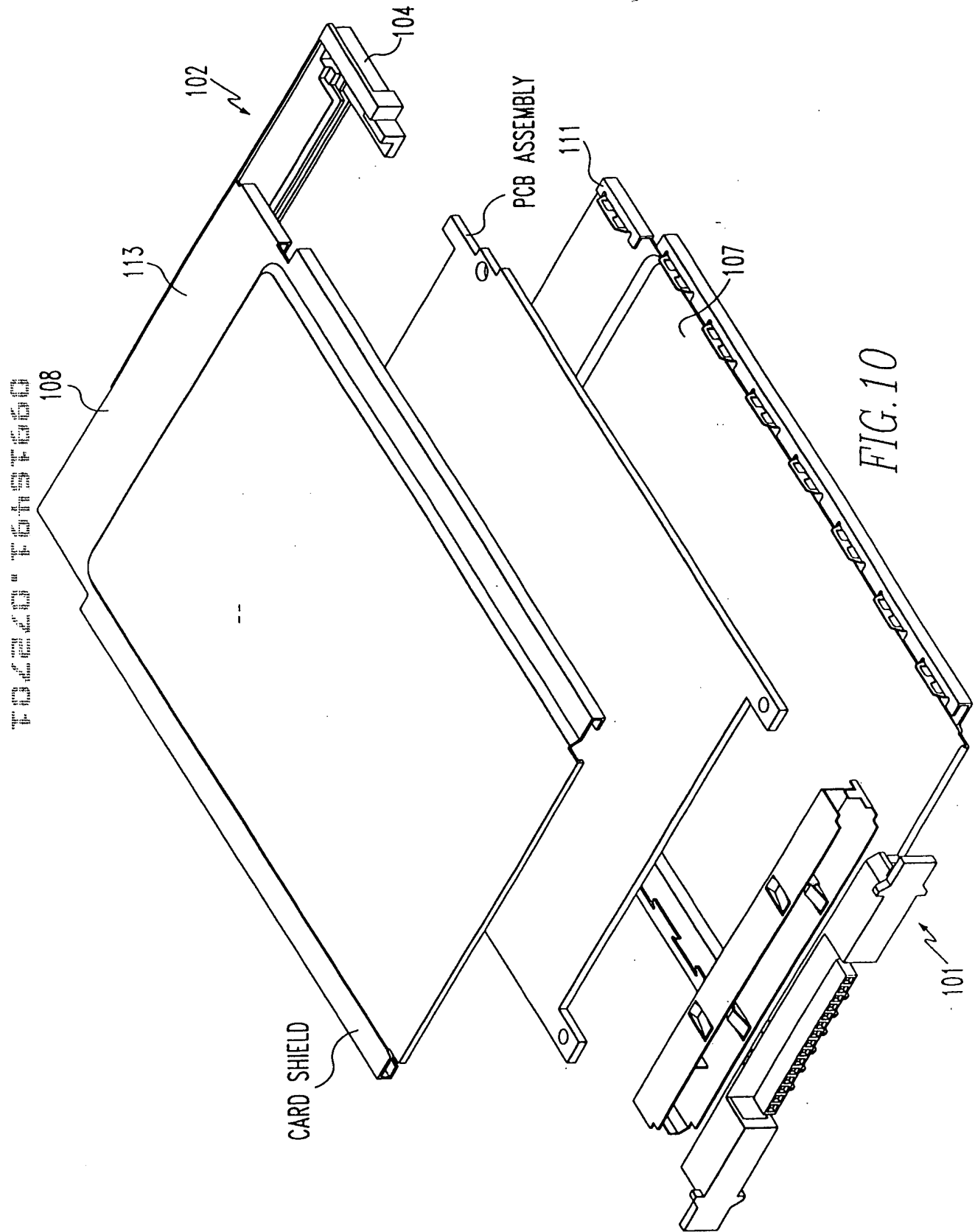
09045494.022701
FOC220 16491660

8/42

FIG. 9



9/42



10/42

FIG. 10

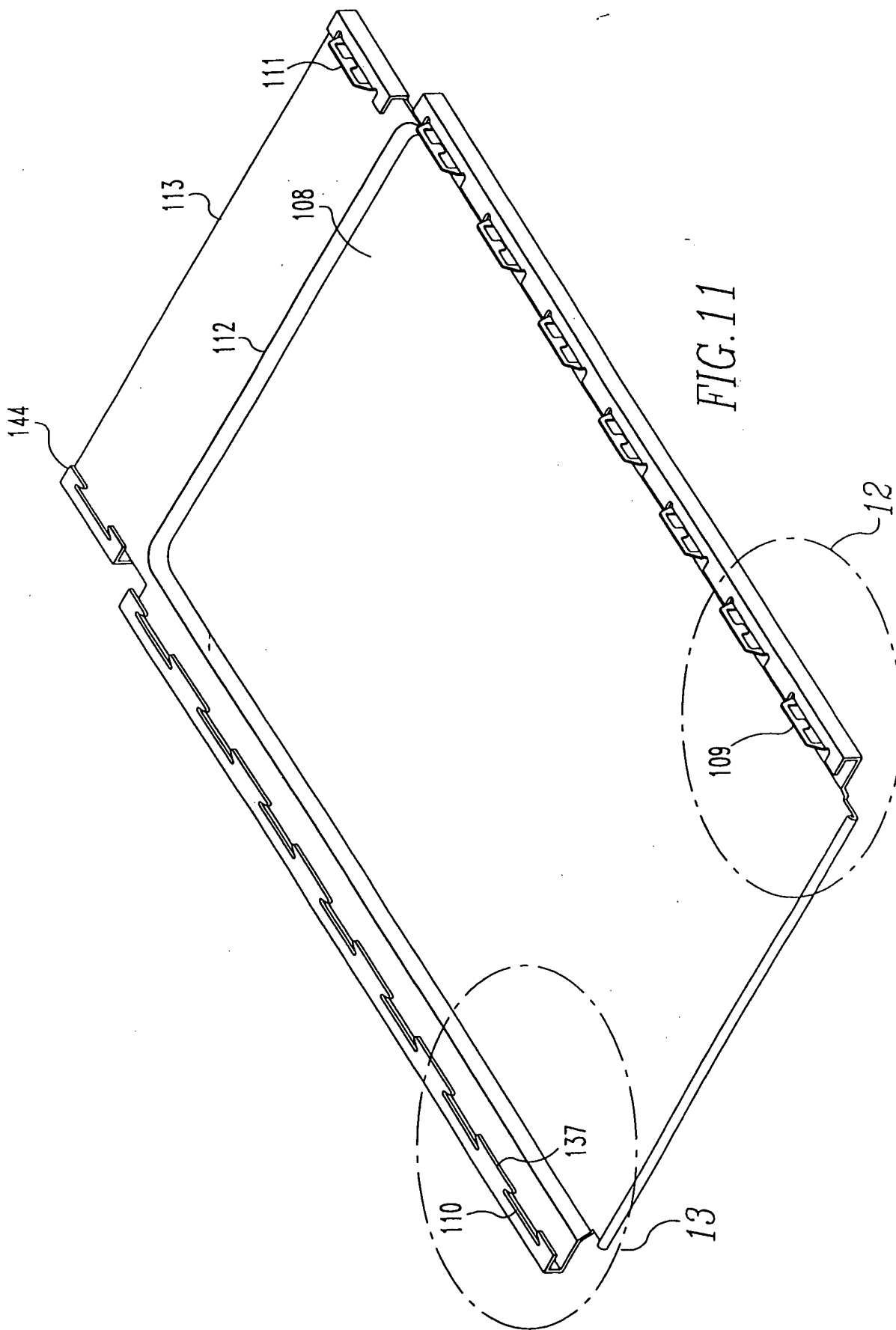


FIG. 11

11/42

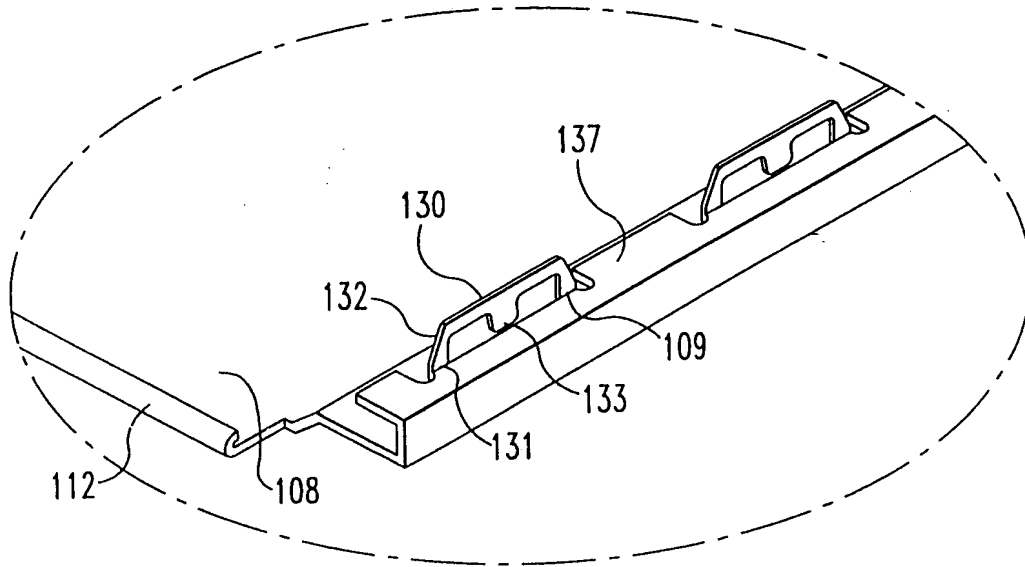


FIG. 12

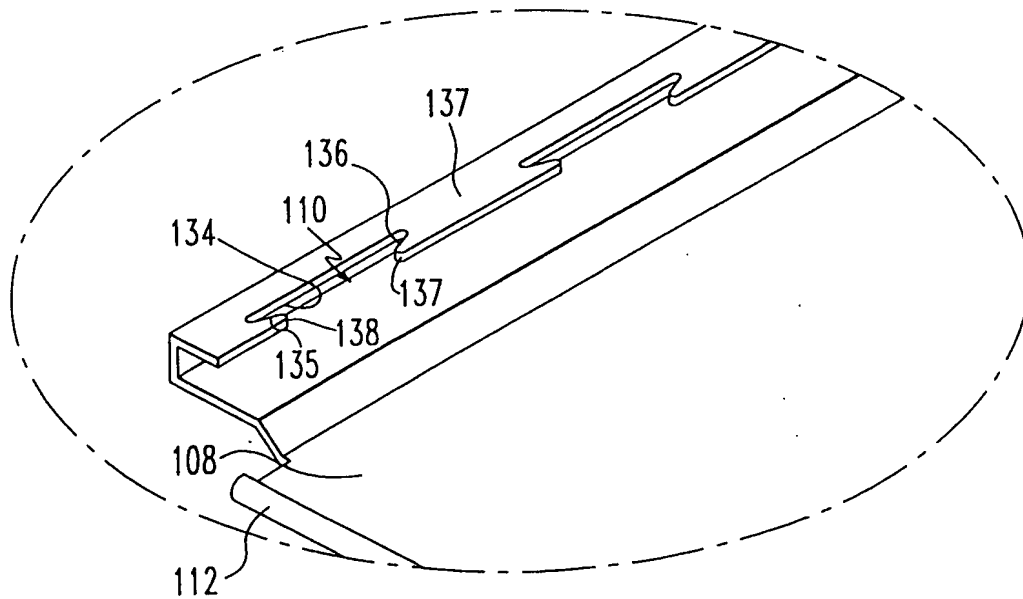
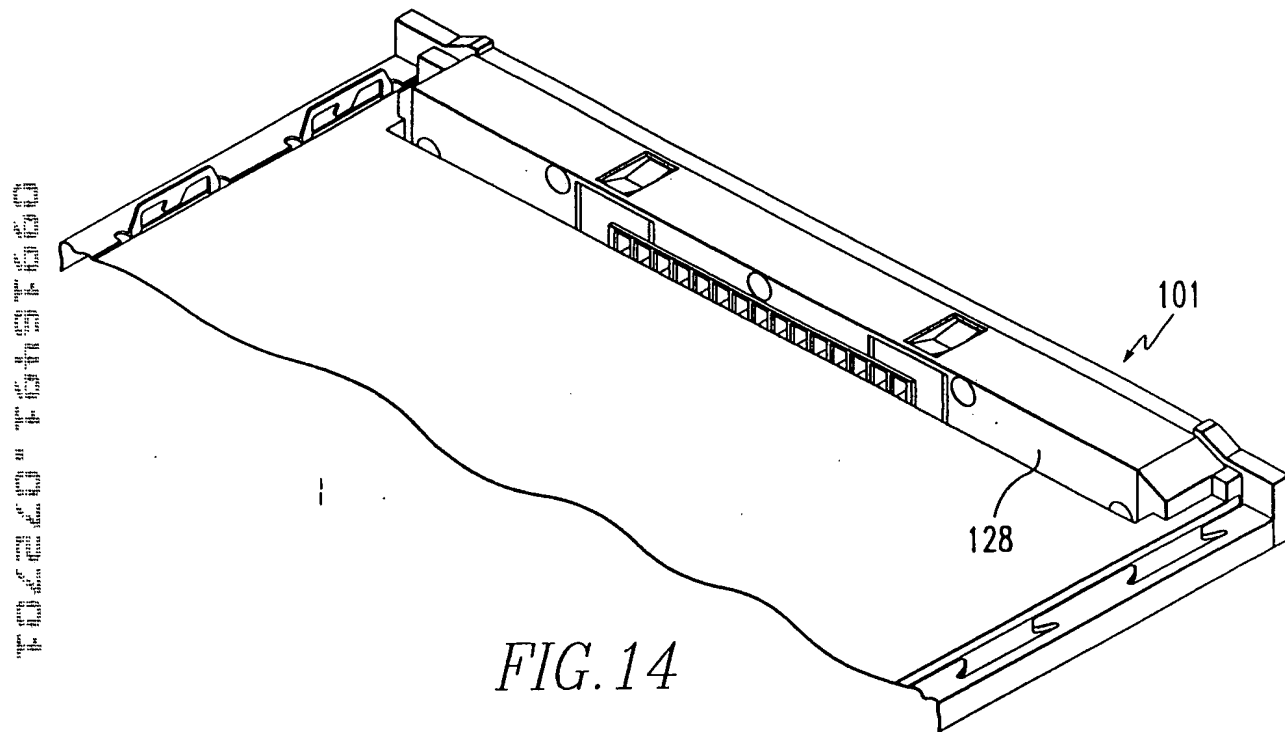


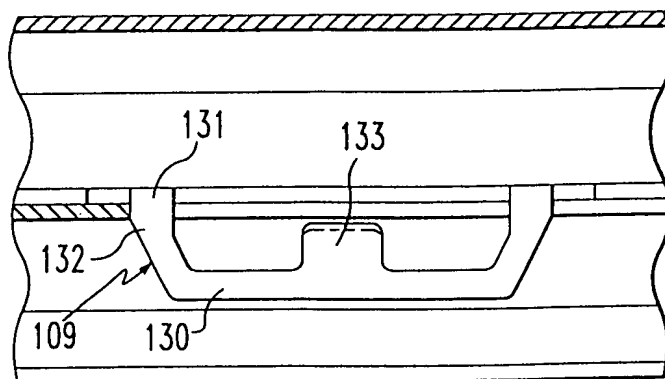
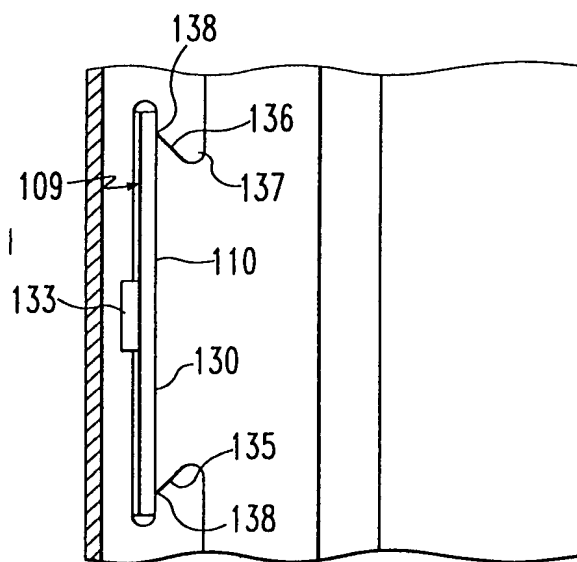
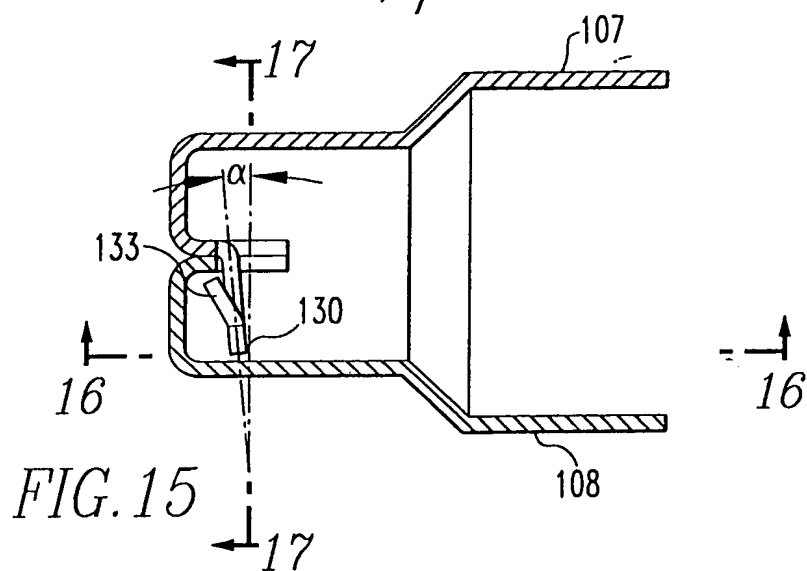
FIG. 13

FIG. 12

12/42



13/42



14/42

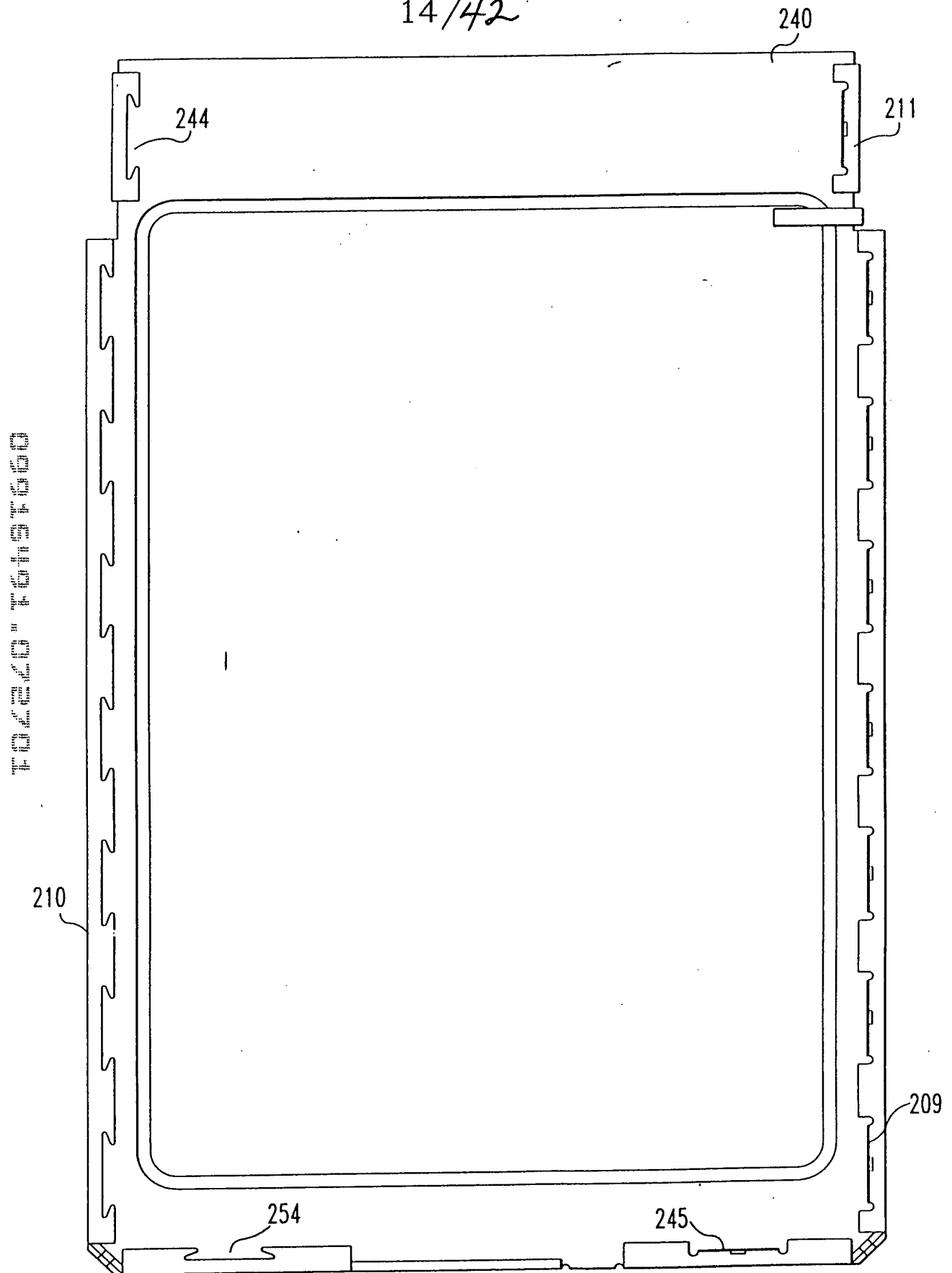


FIG. 18

15/42

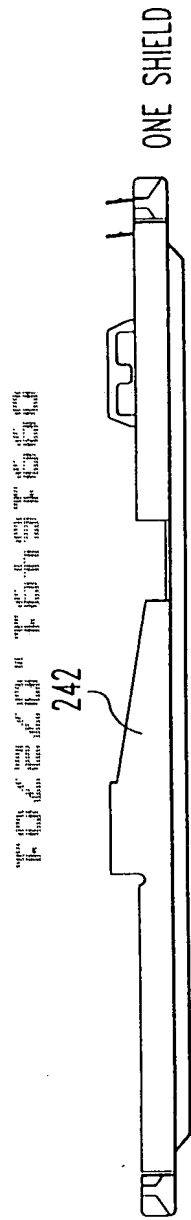


FIG. 20

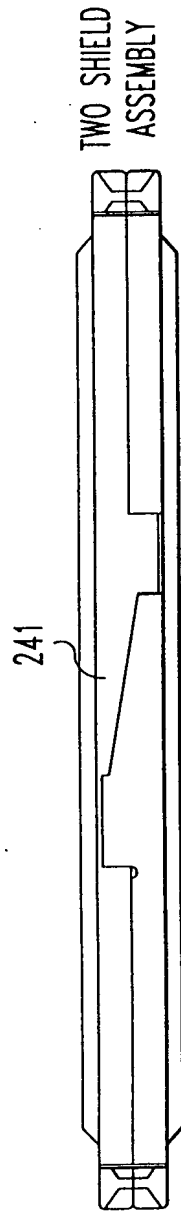


FIG. 21

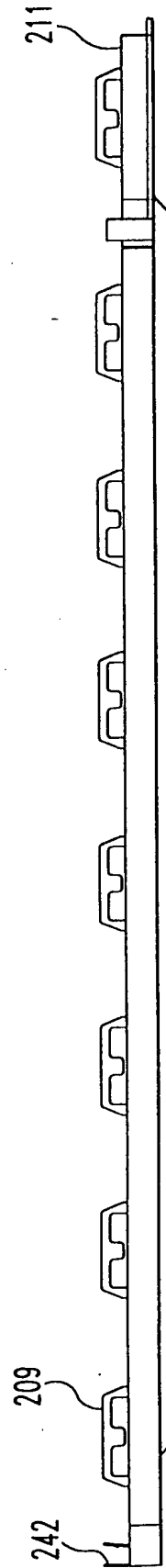


FIG. 19

16/42

4450C 16/42

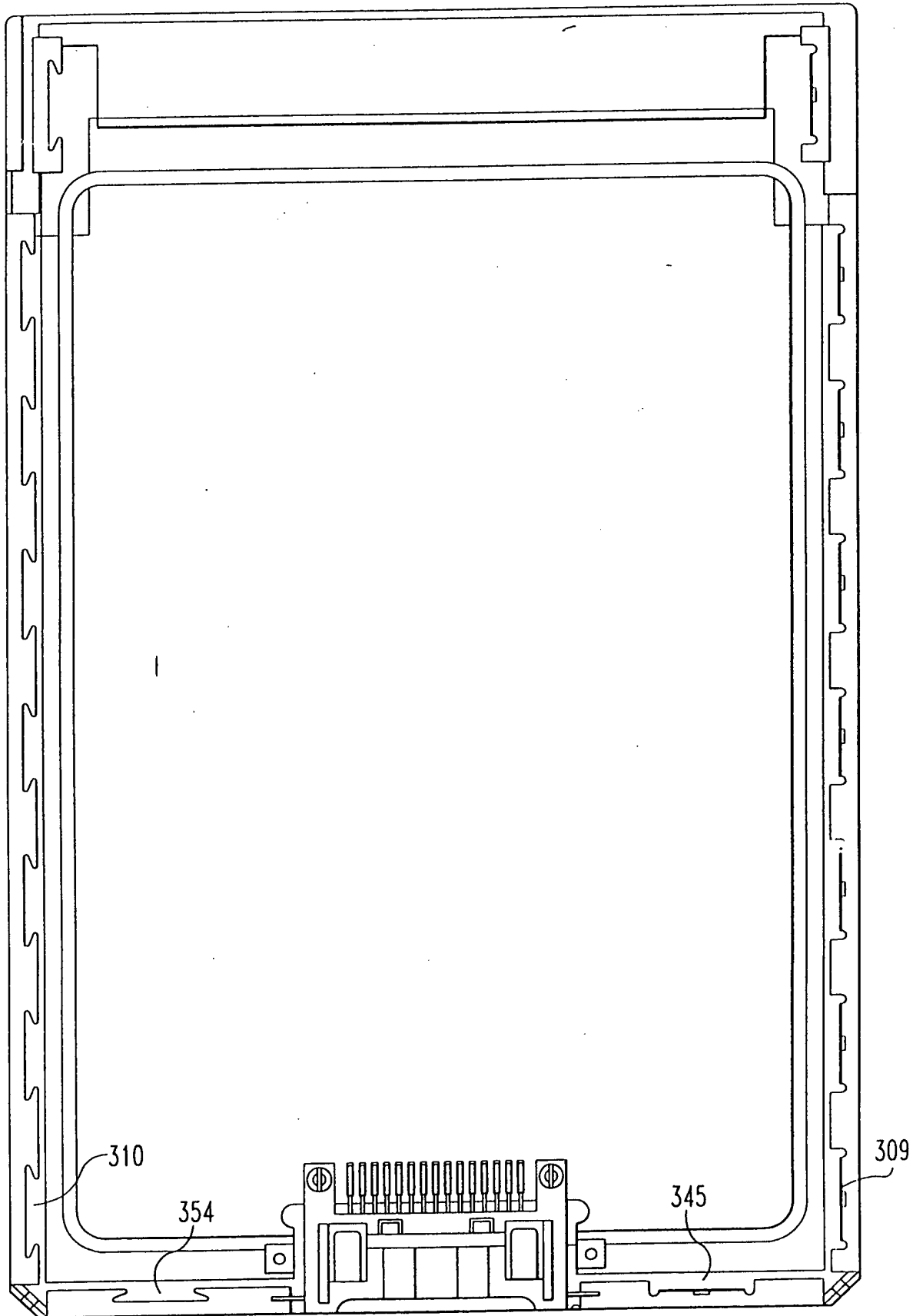


FIG. 22

17/42

FIG. 20

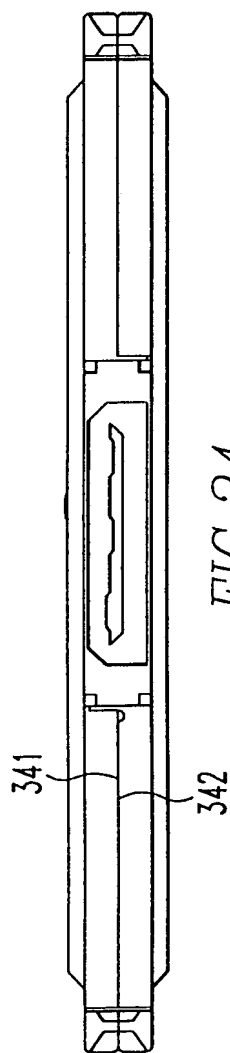


FIG. 24

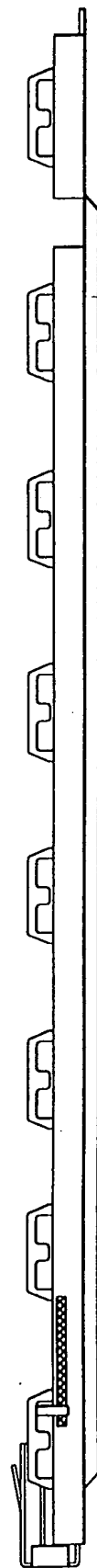


FIG. 23

18/42

FIG. 25

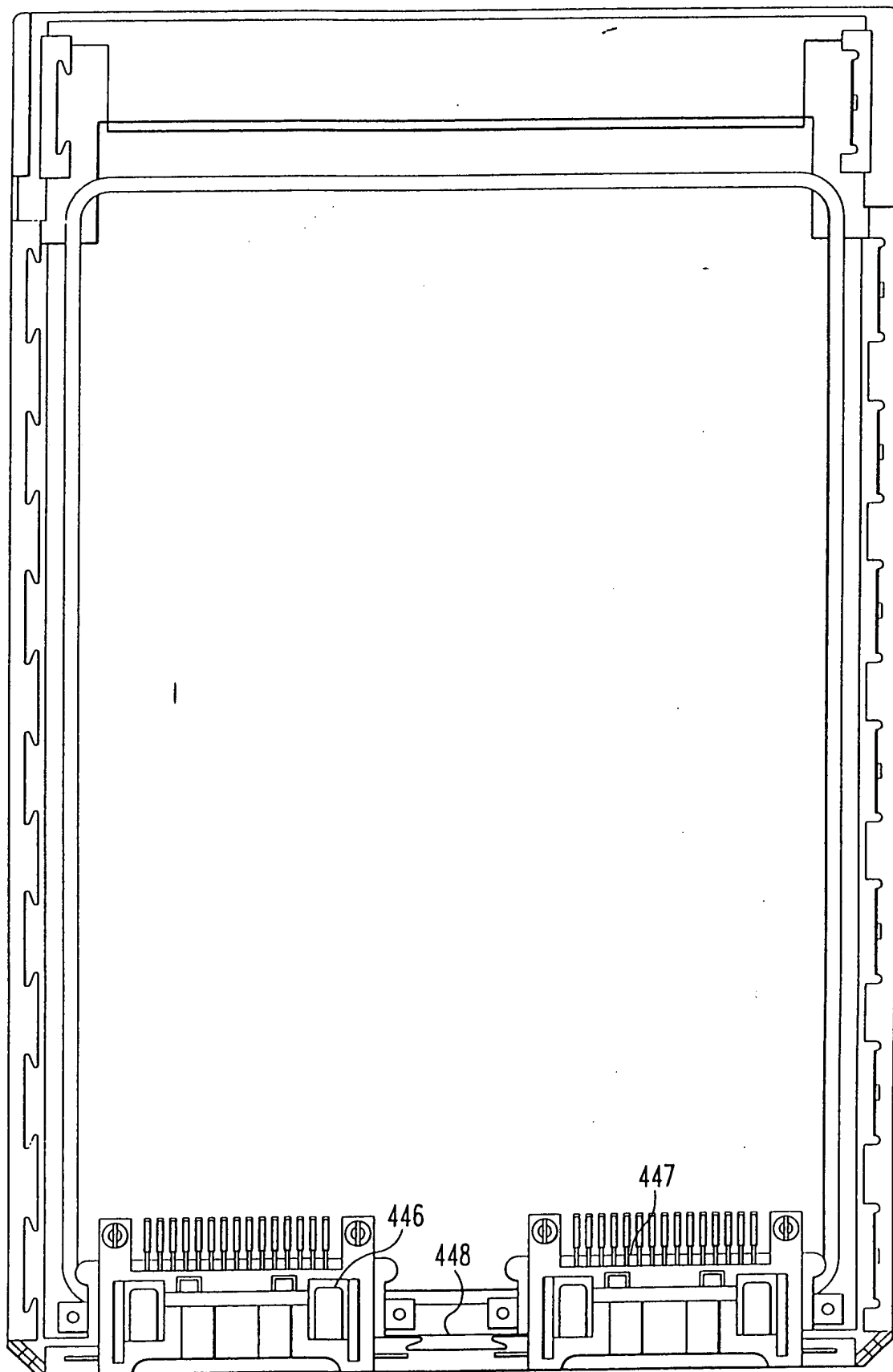


FIG. 25

FIG. 26

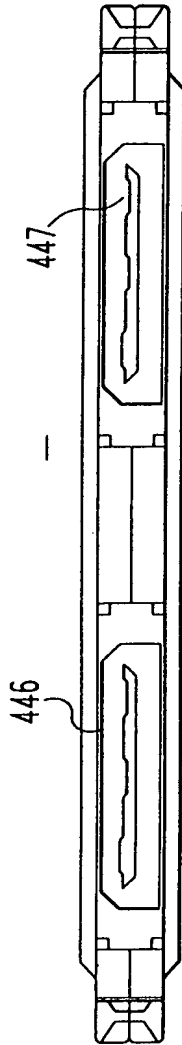


FIG. 26

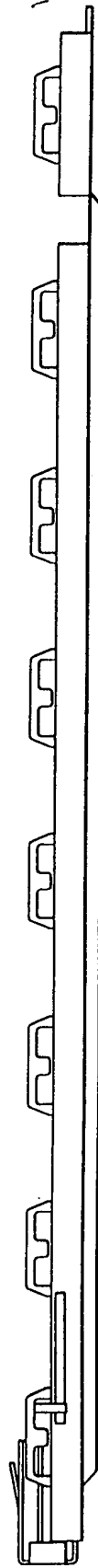


FIG. 27

20/42

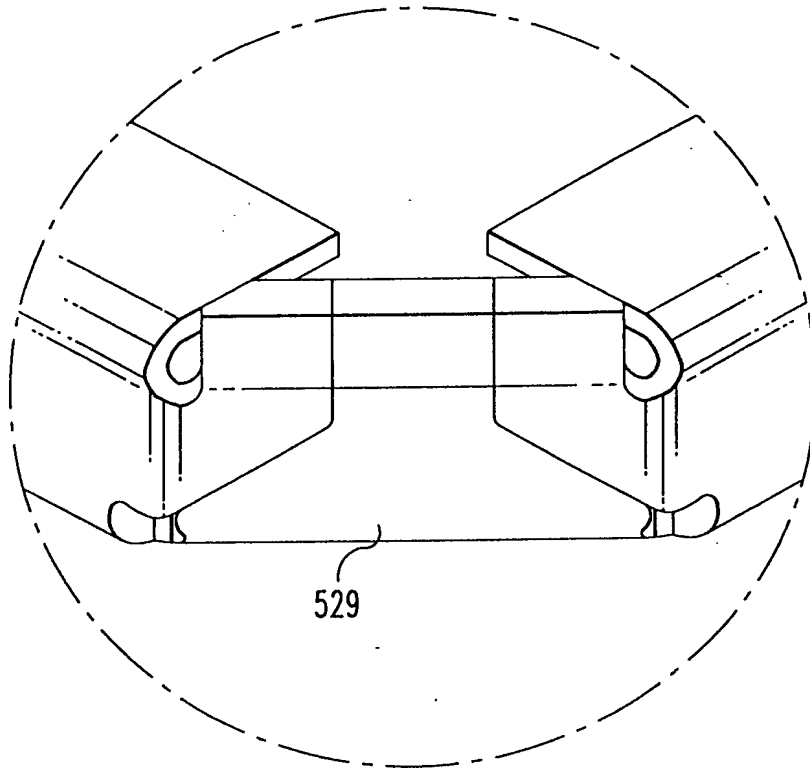


FIG. 29

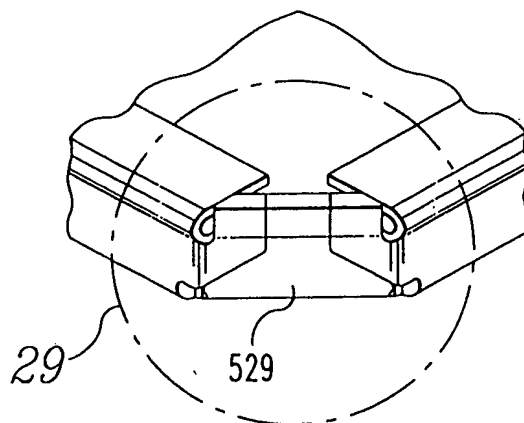


FIG. 28

FIG. 28

21/42

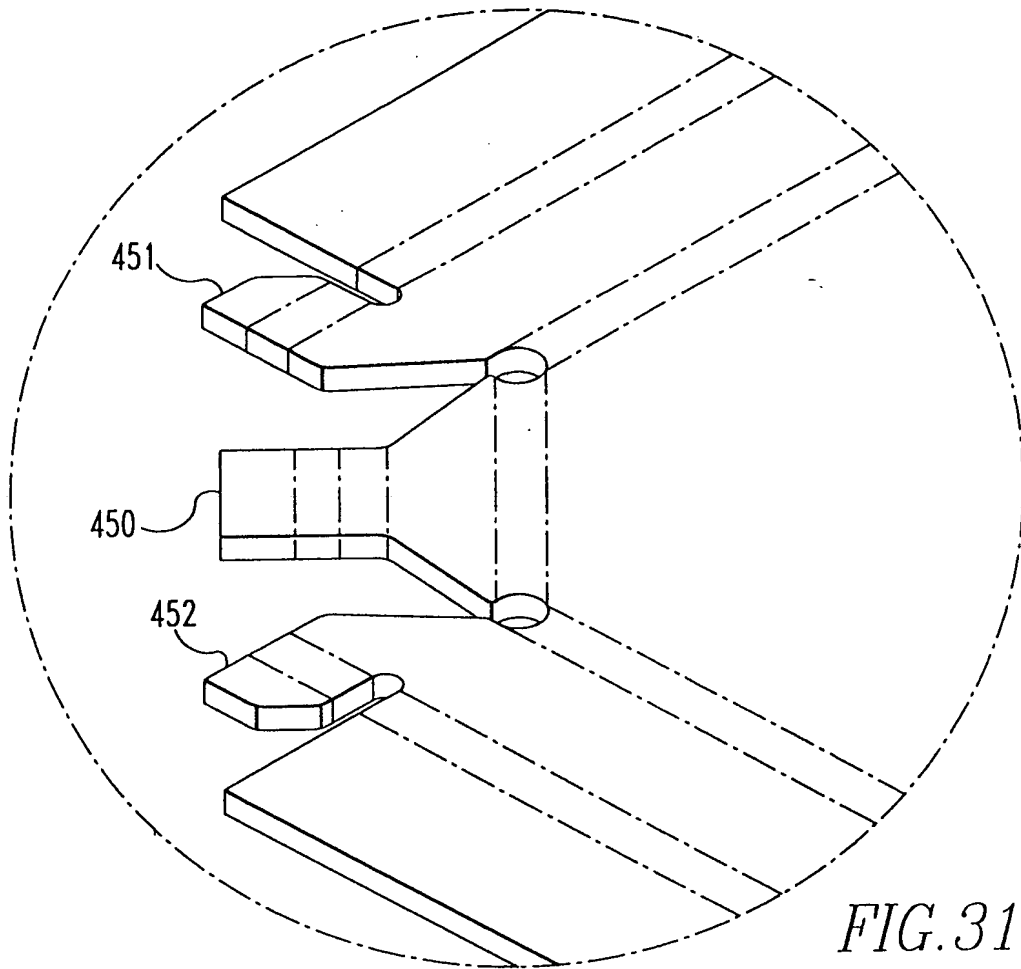


FIG. 31

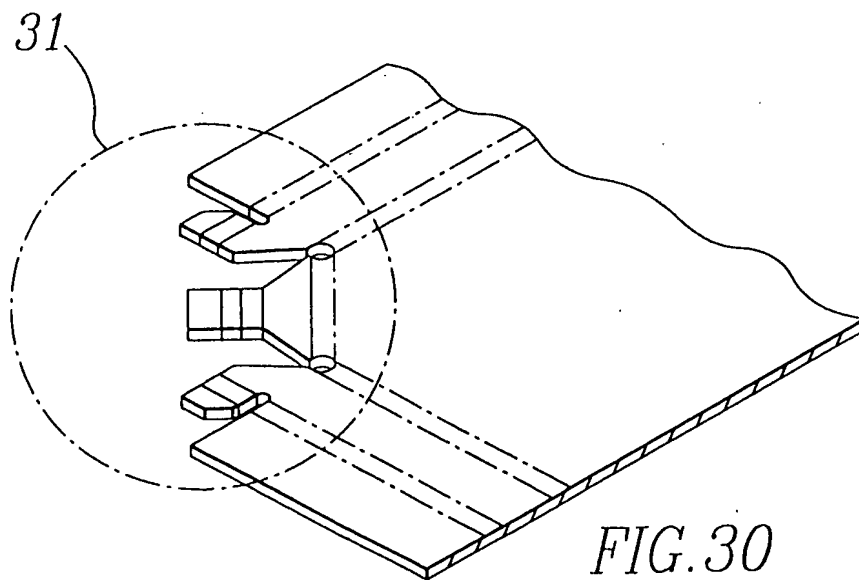


FIG. 30

FIG. 30

22/42

4450 C

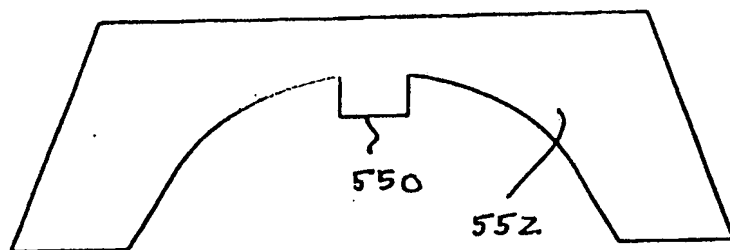


FIG. 32a

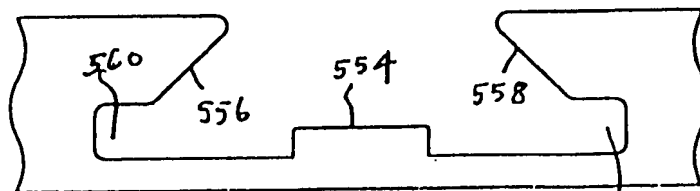


FIG. 32b

4450C

23/42

FIG. 33

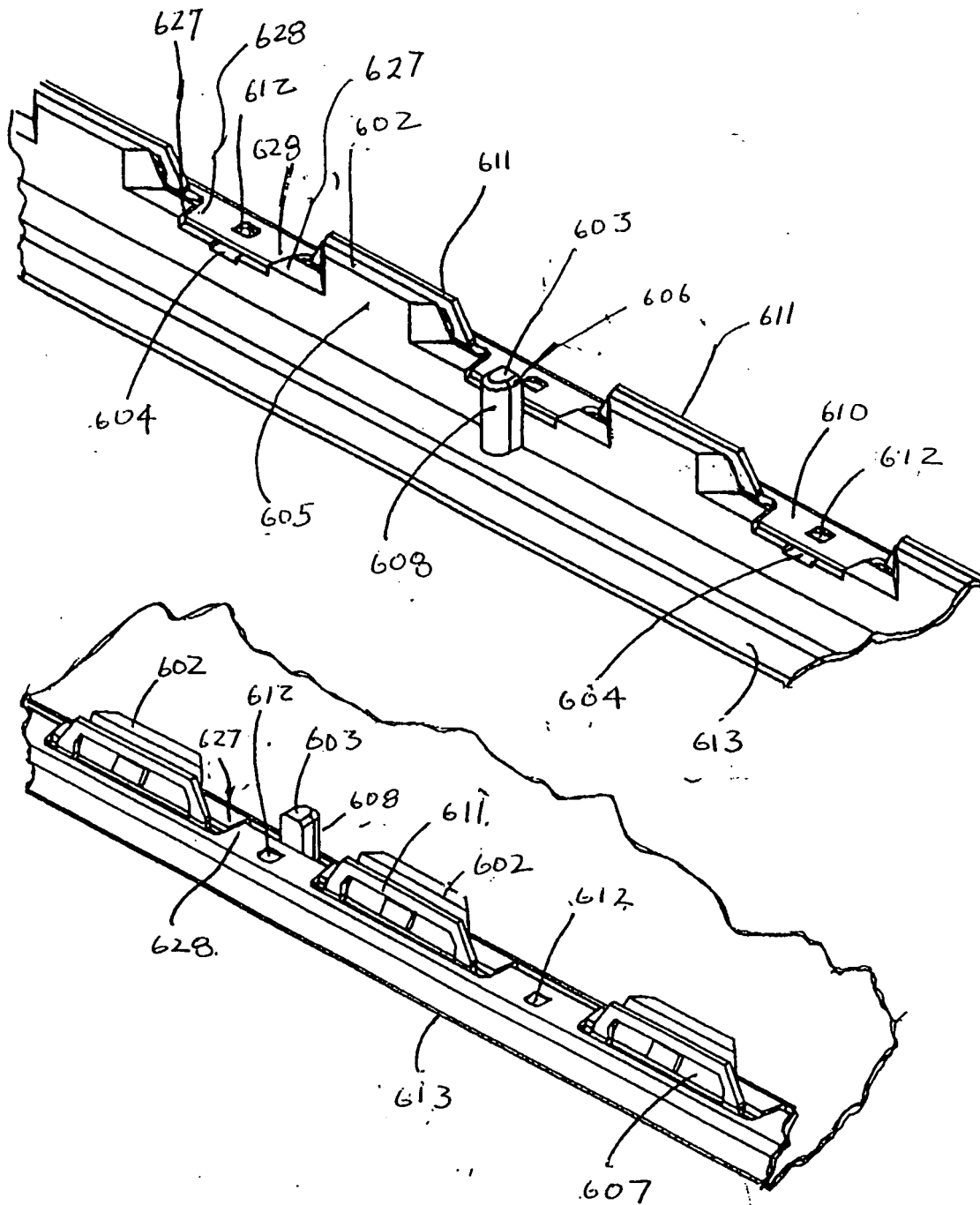
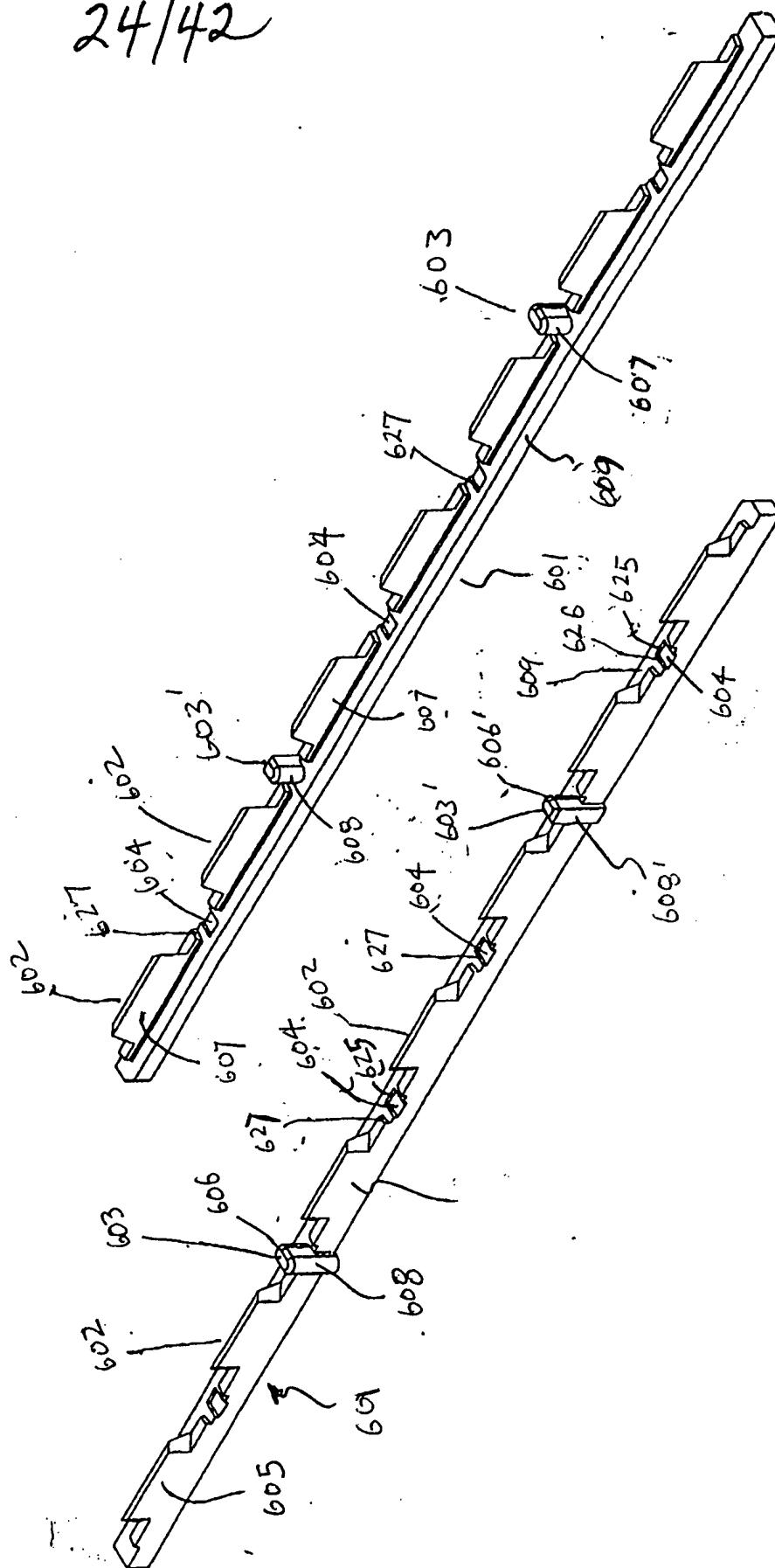


Fig 33

[illegible]

24/42

Fig 34



4450c

25/42

Fig 35

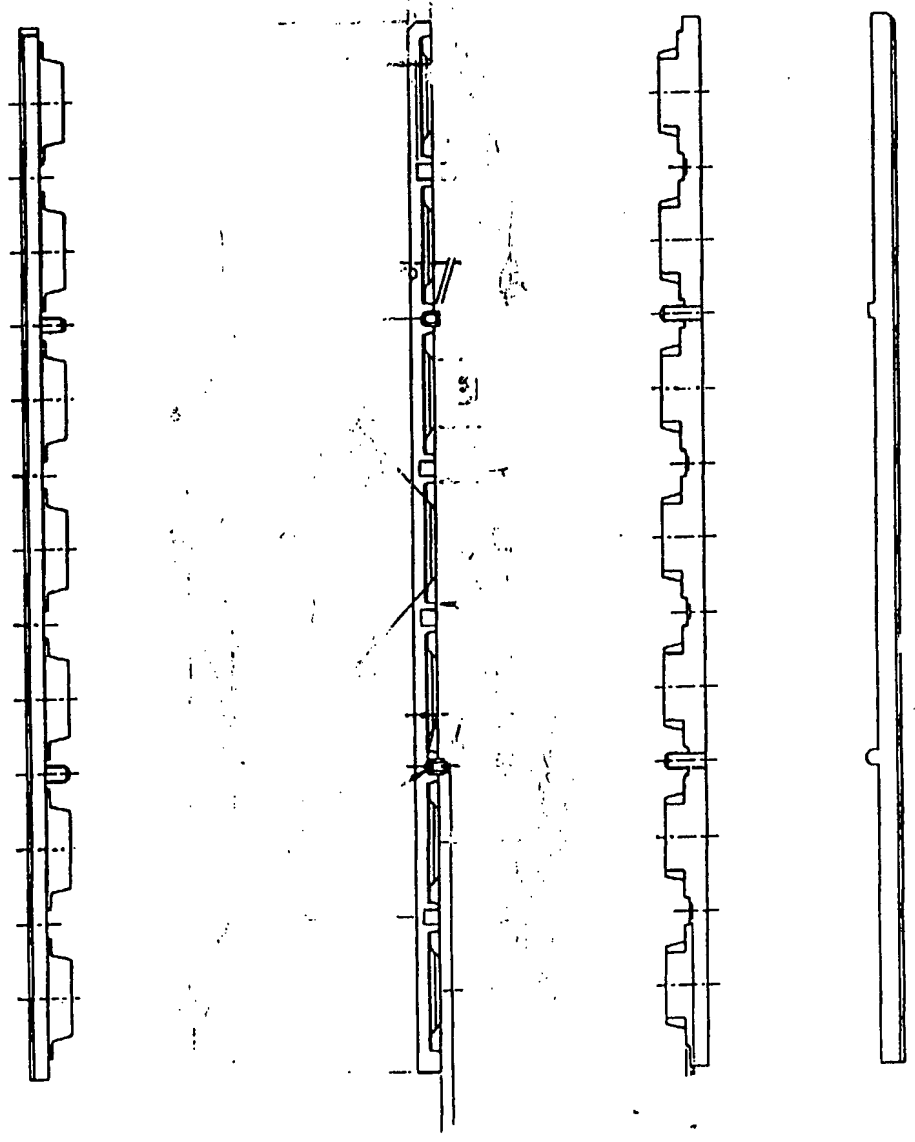


Fig 35

450c

26/42

FIG. 36

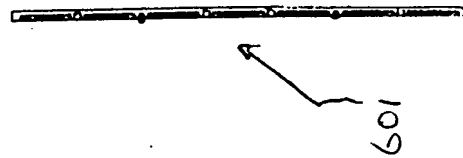
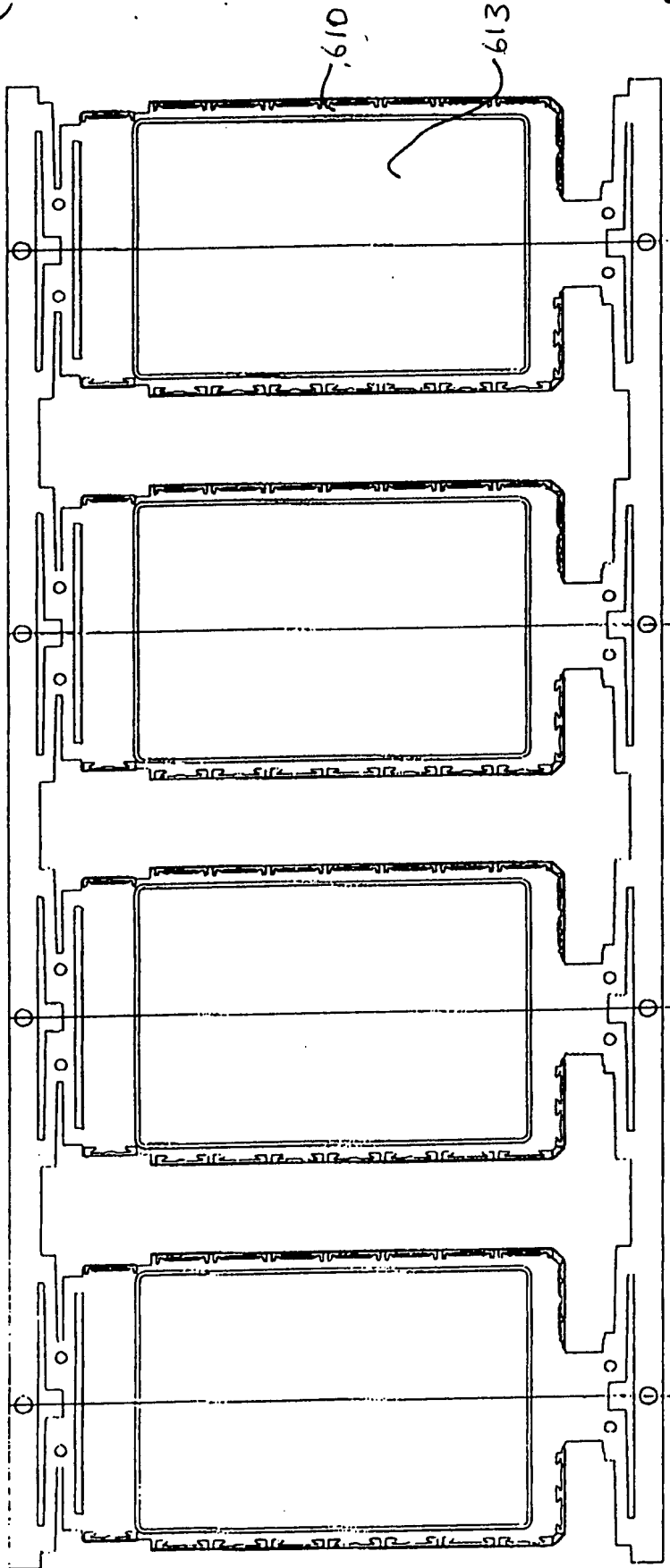


Fig 36

1450C

28/42

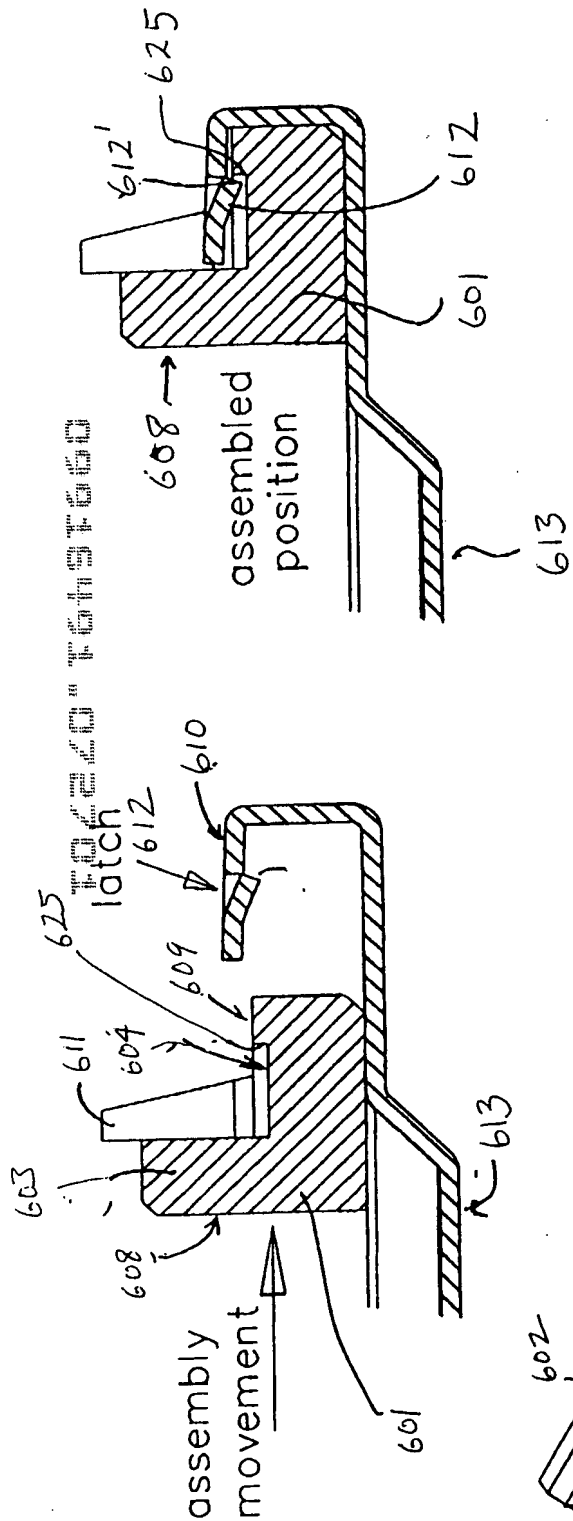
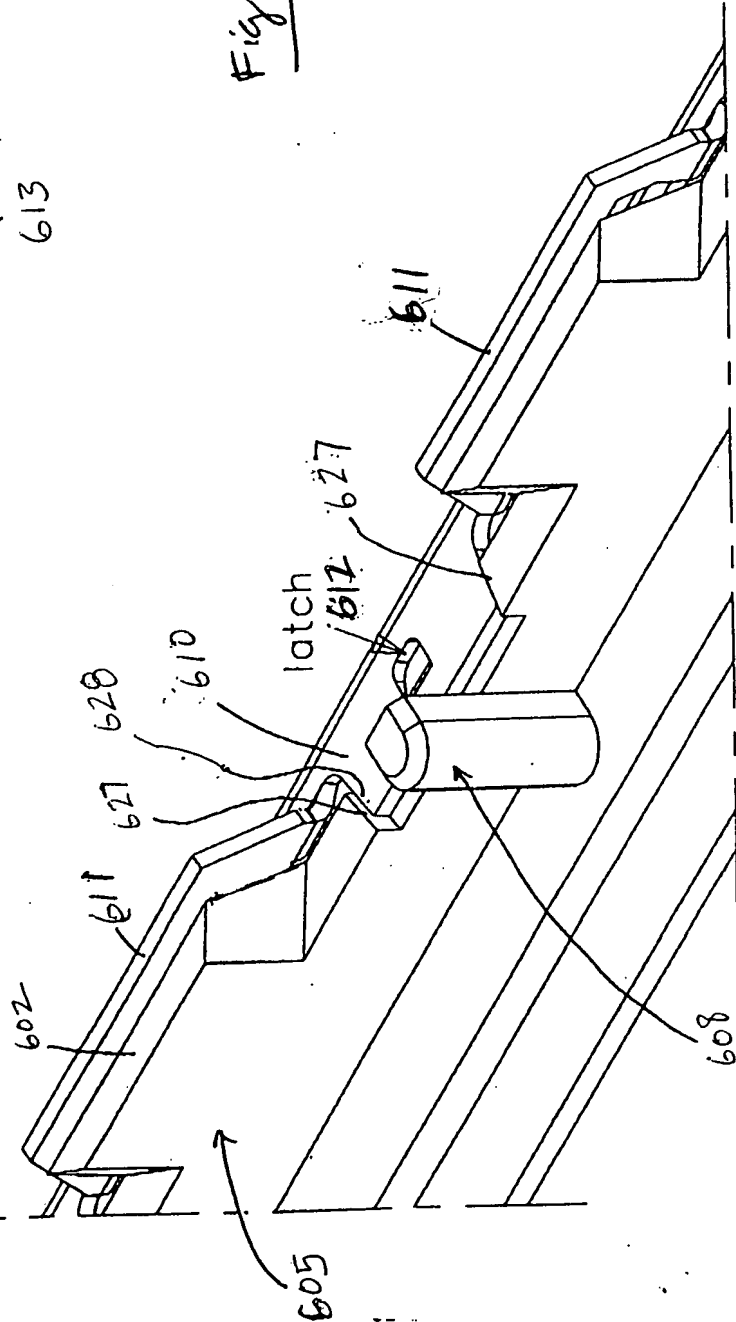


Fig 38



assembly of frame in shield

4450 C

29/42

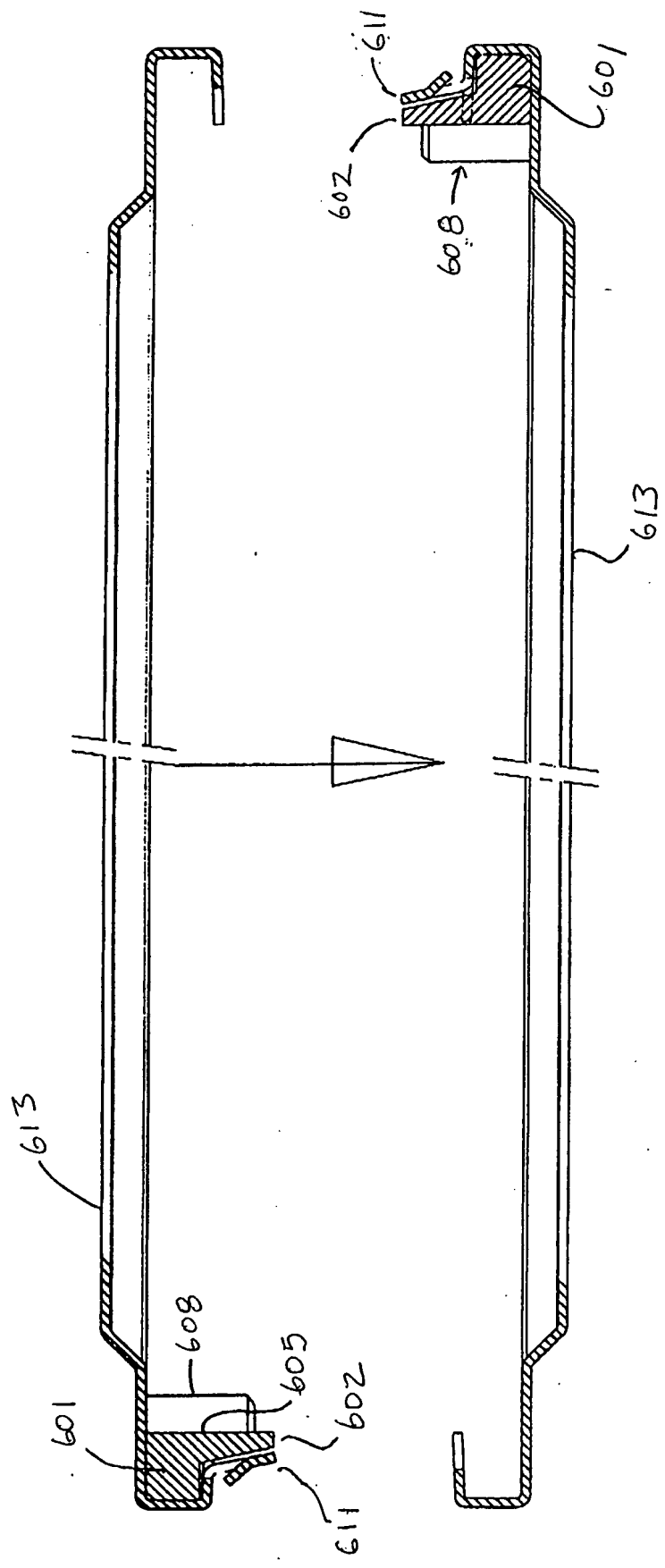


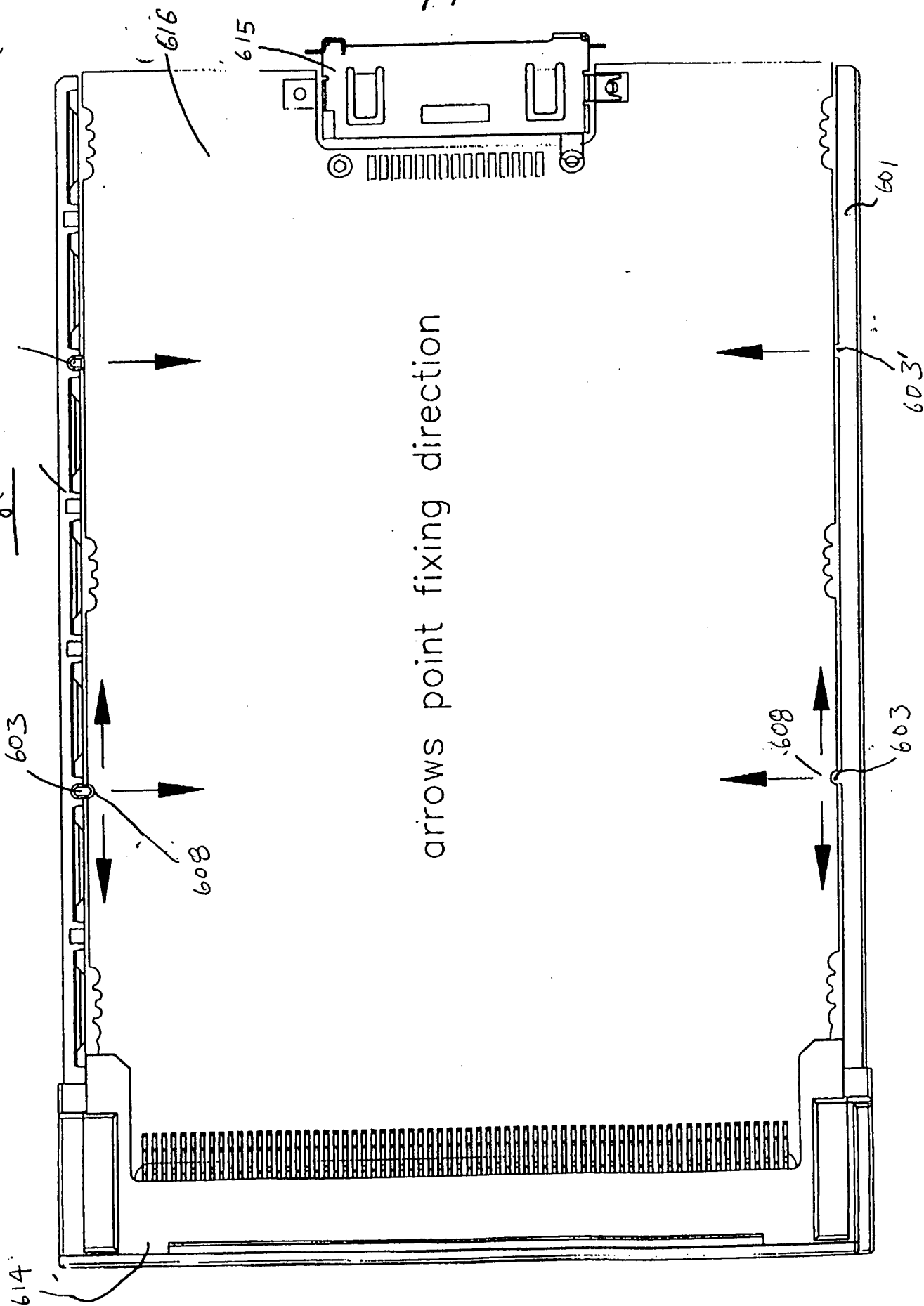
Fig 39

shields with frame-bars, just before closing

30/42

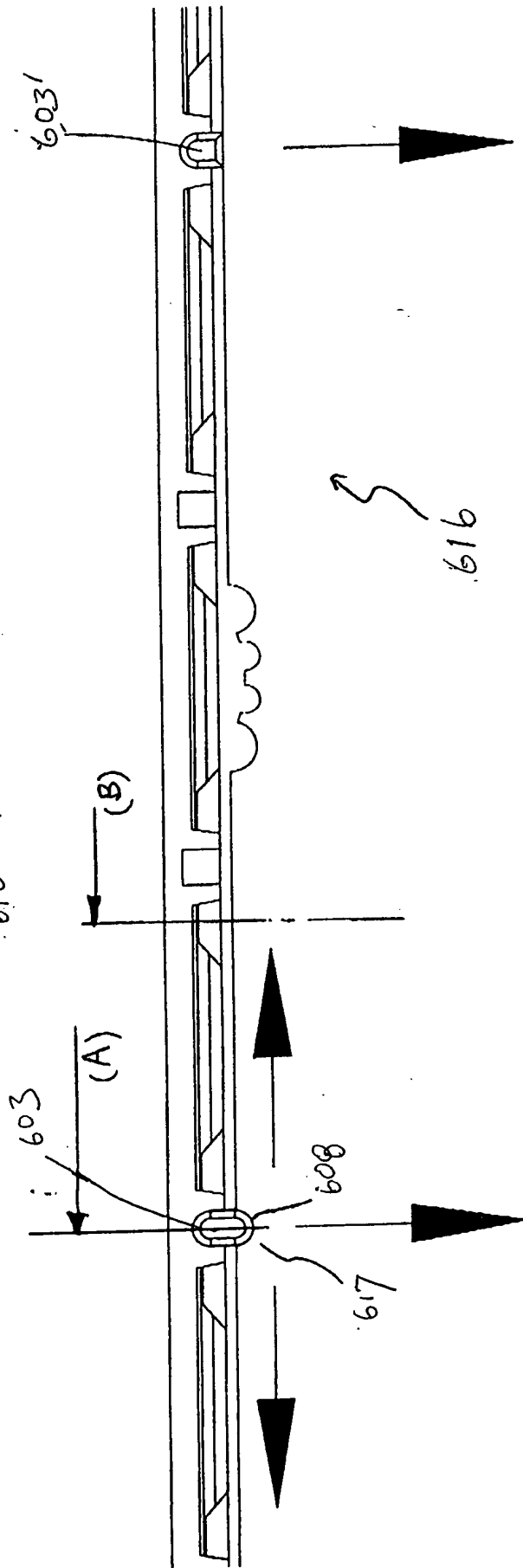
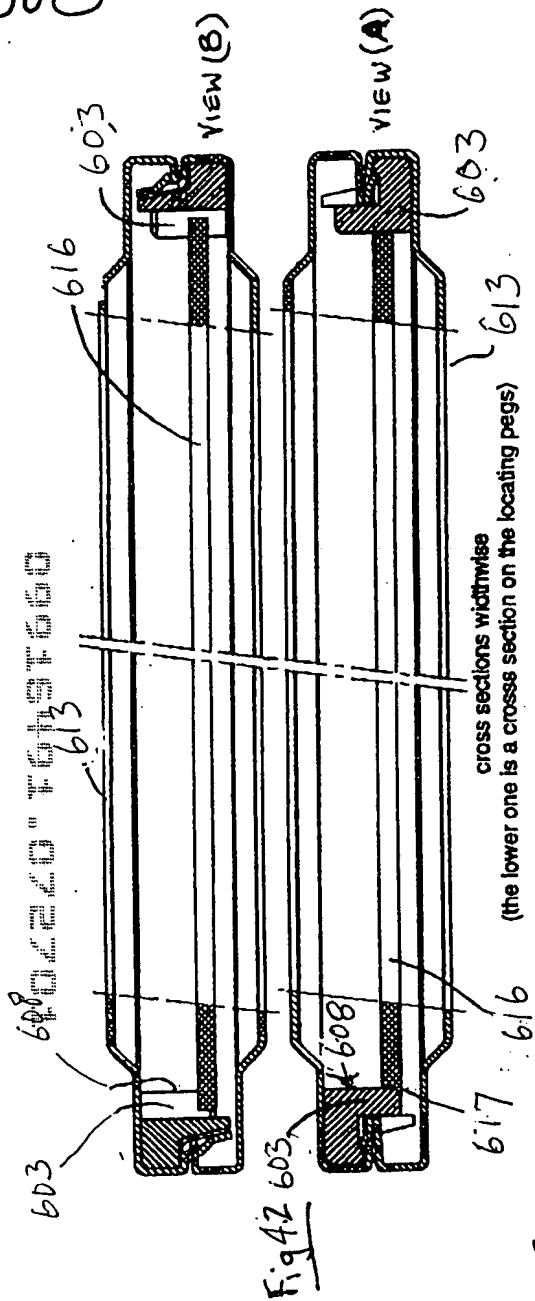
1450c

Fig. 40



31/42

7450C



#450C

32/42

FIG. 4.3

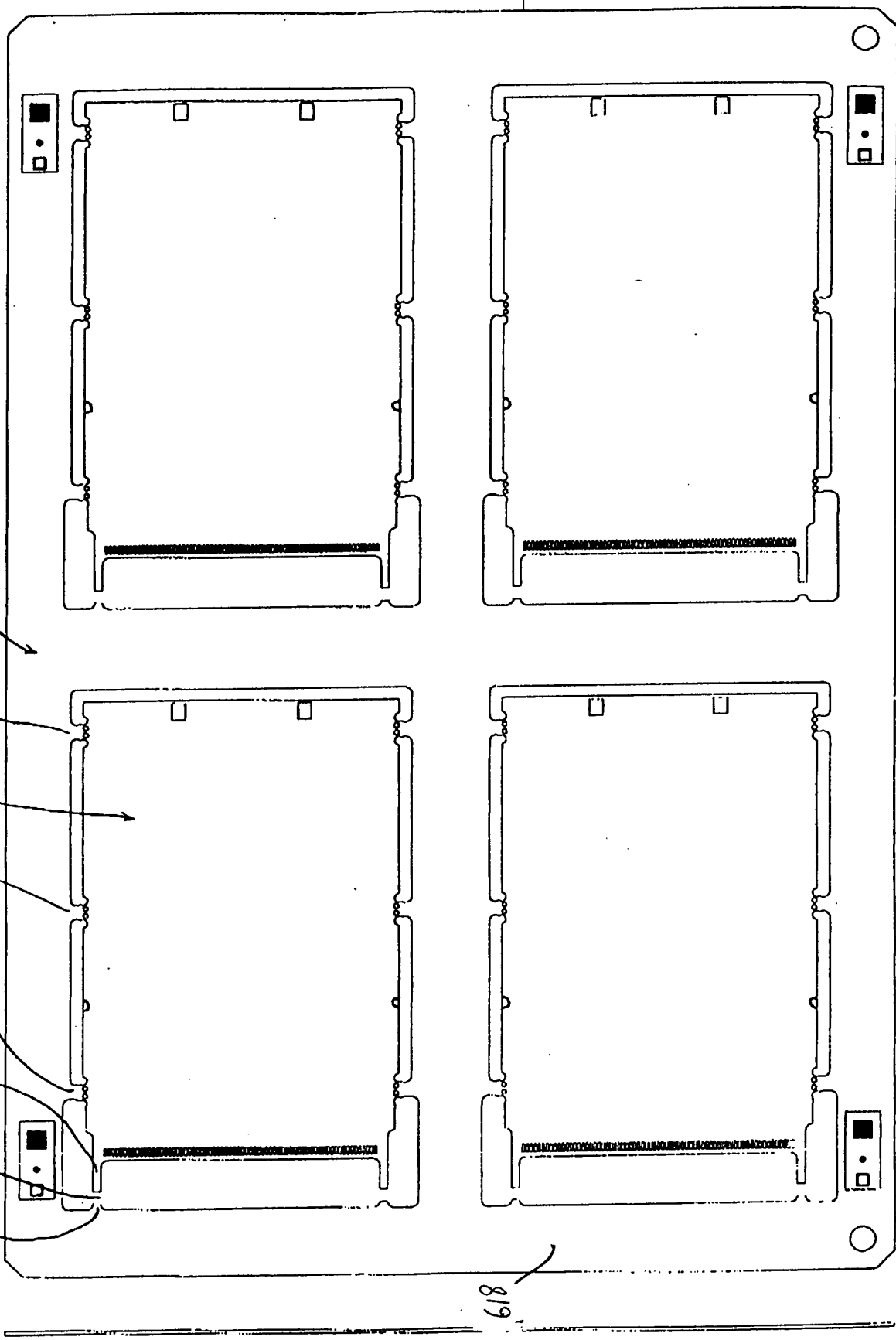


Fig. 4.3

4450C

33/42

FIG. 44

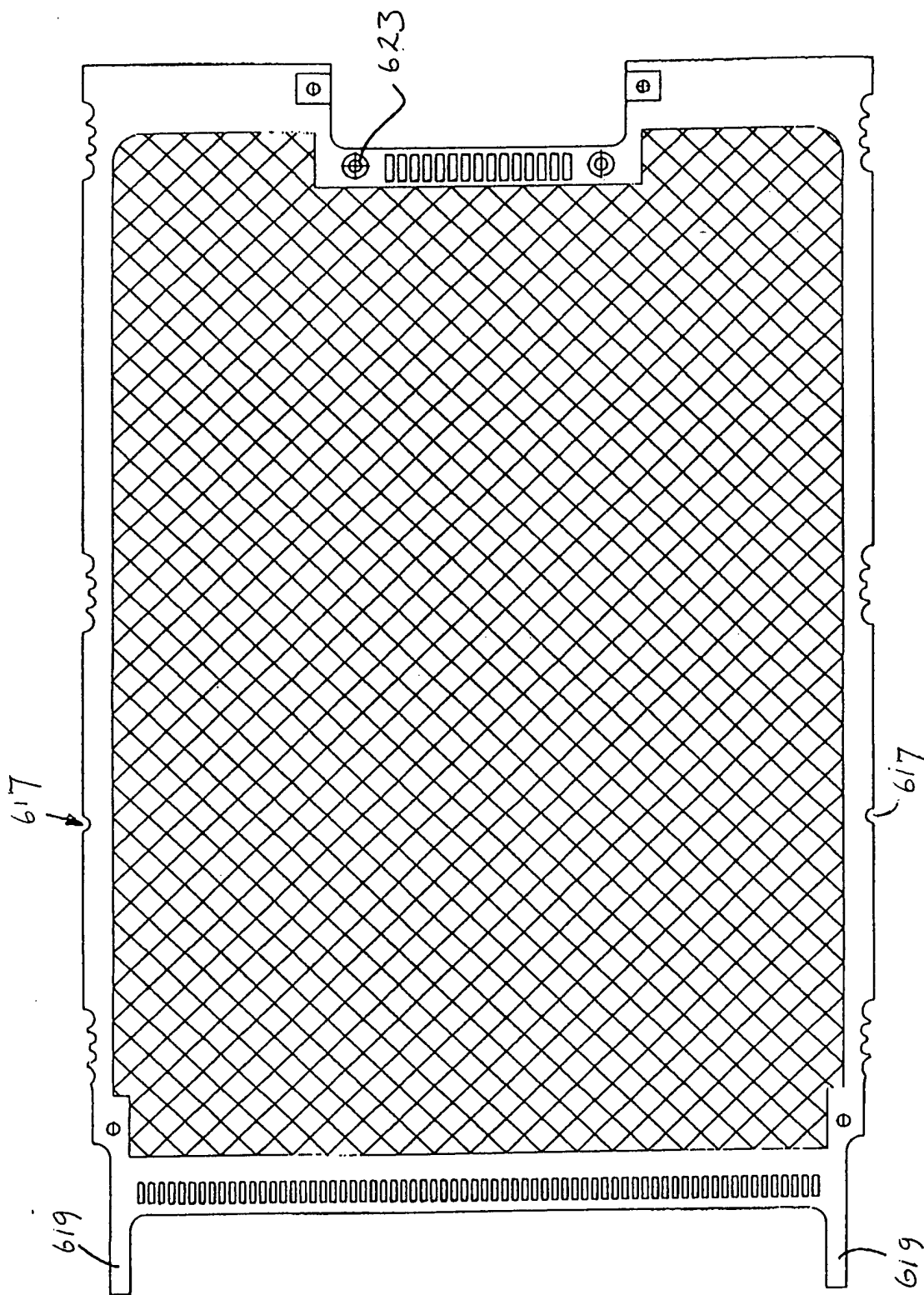
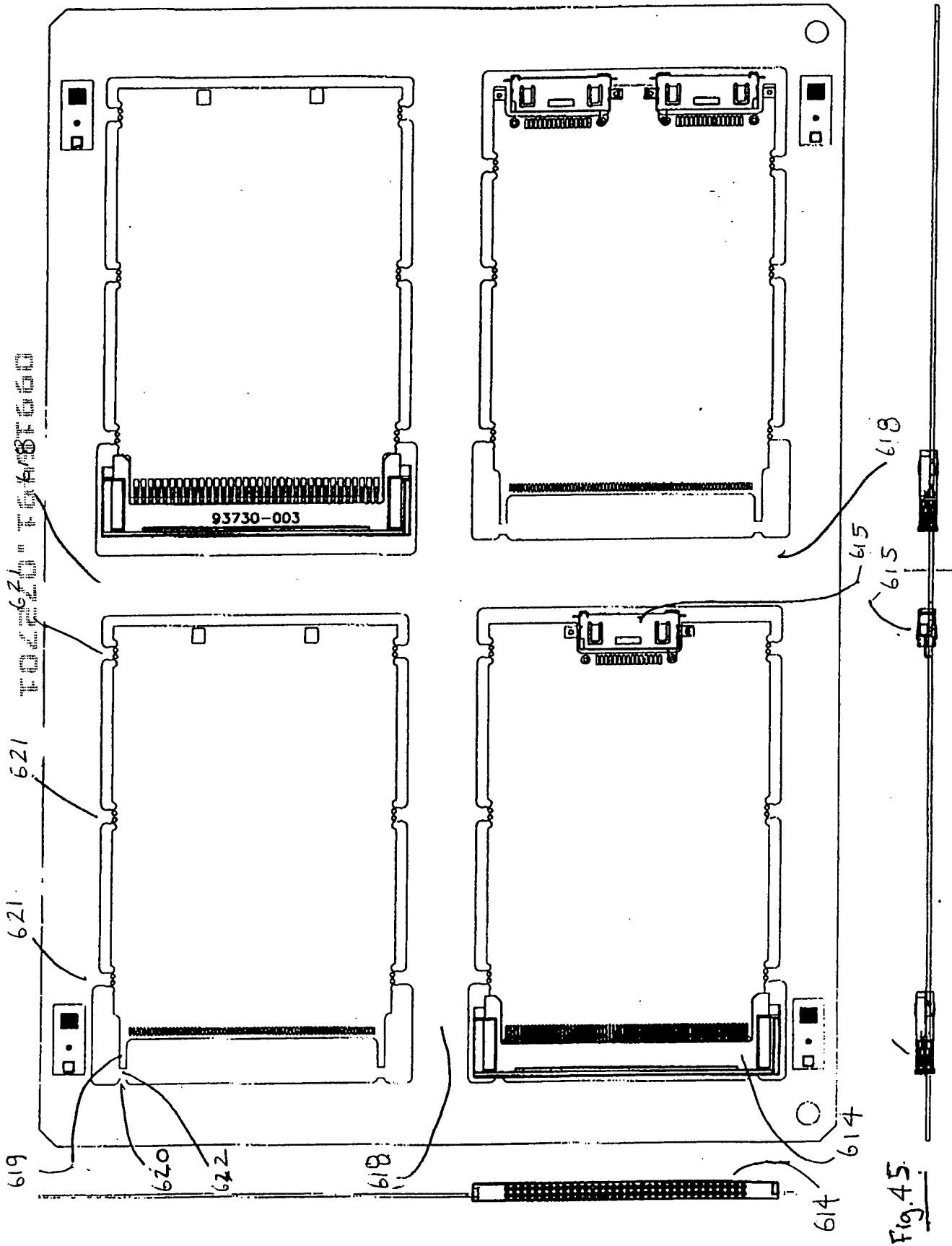


Fig. 44

4450c

34/42



4450C

35/42

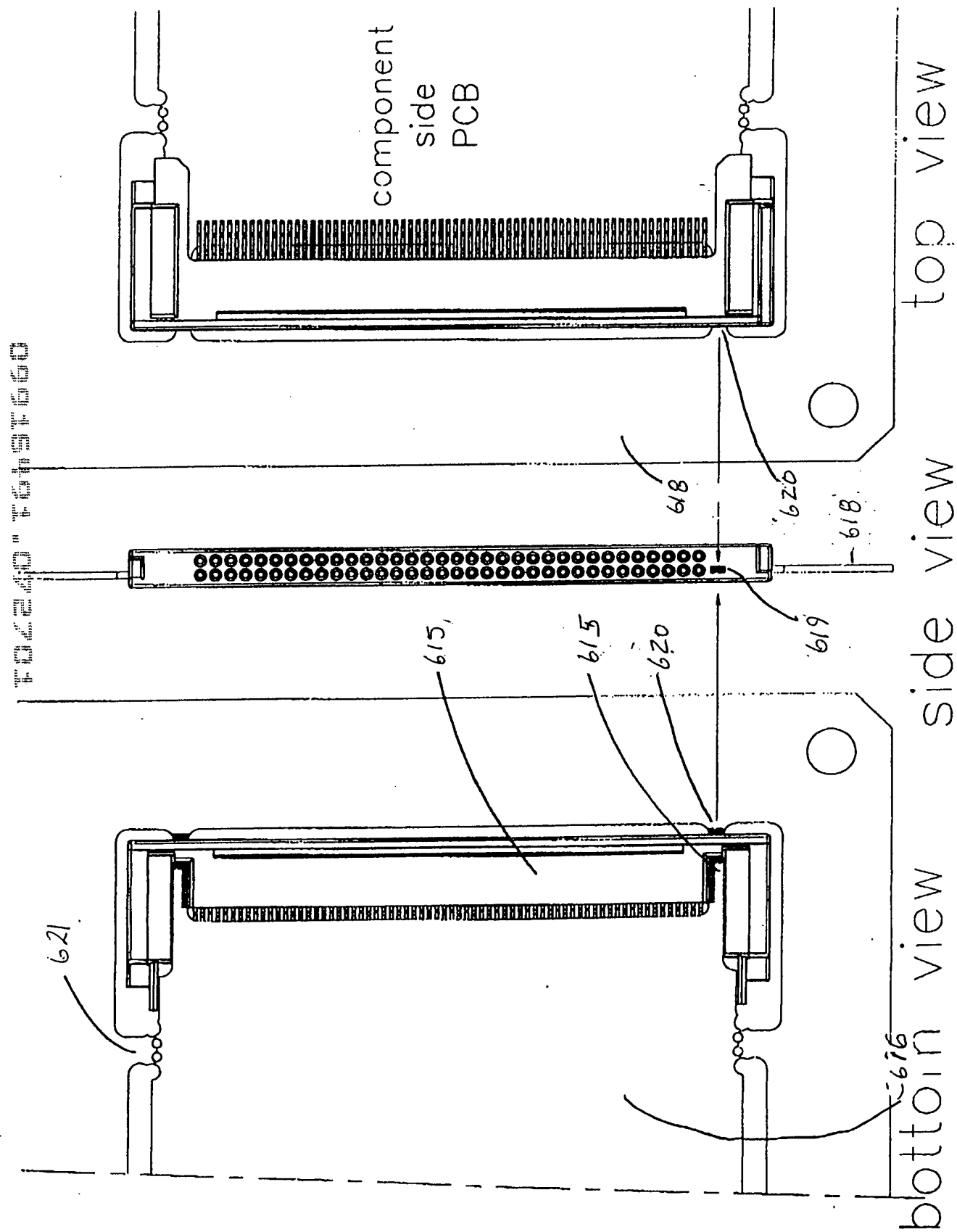
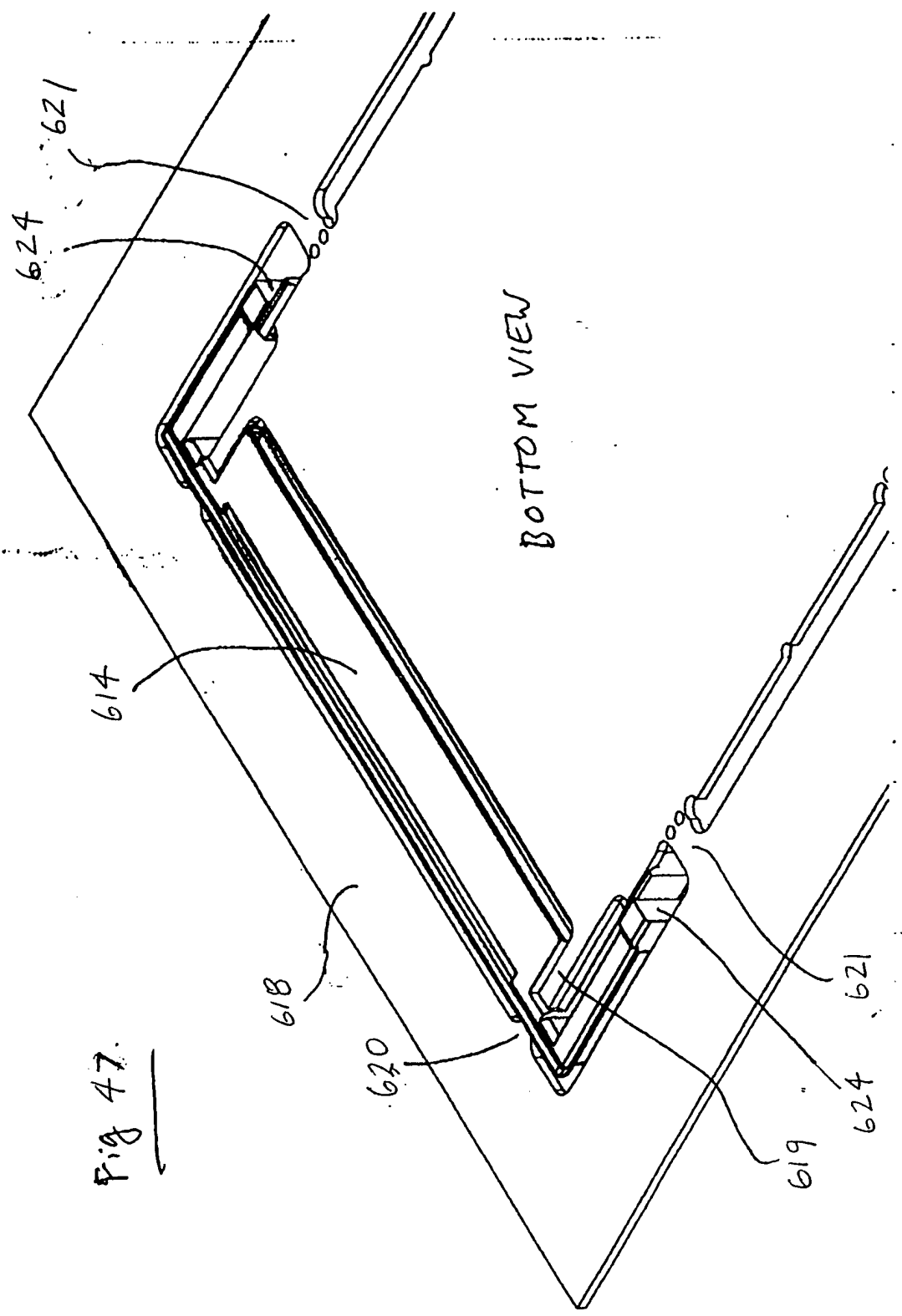


Fig. 46

4450C

36/42

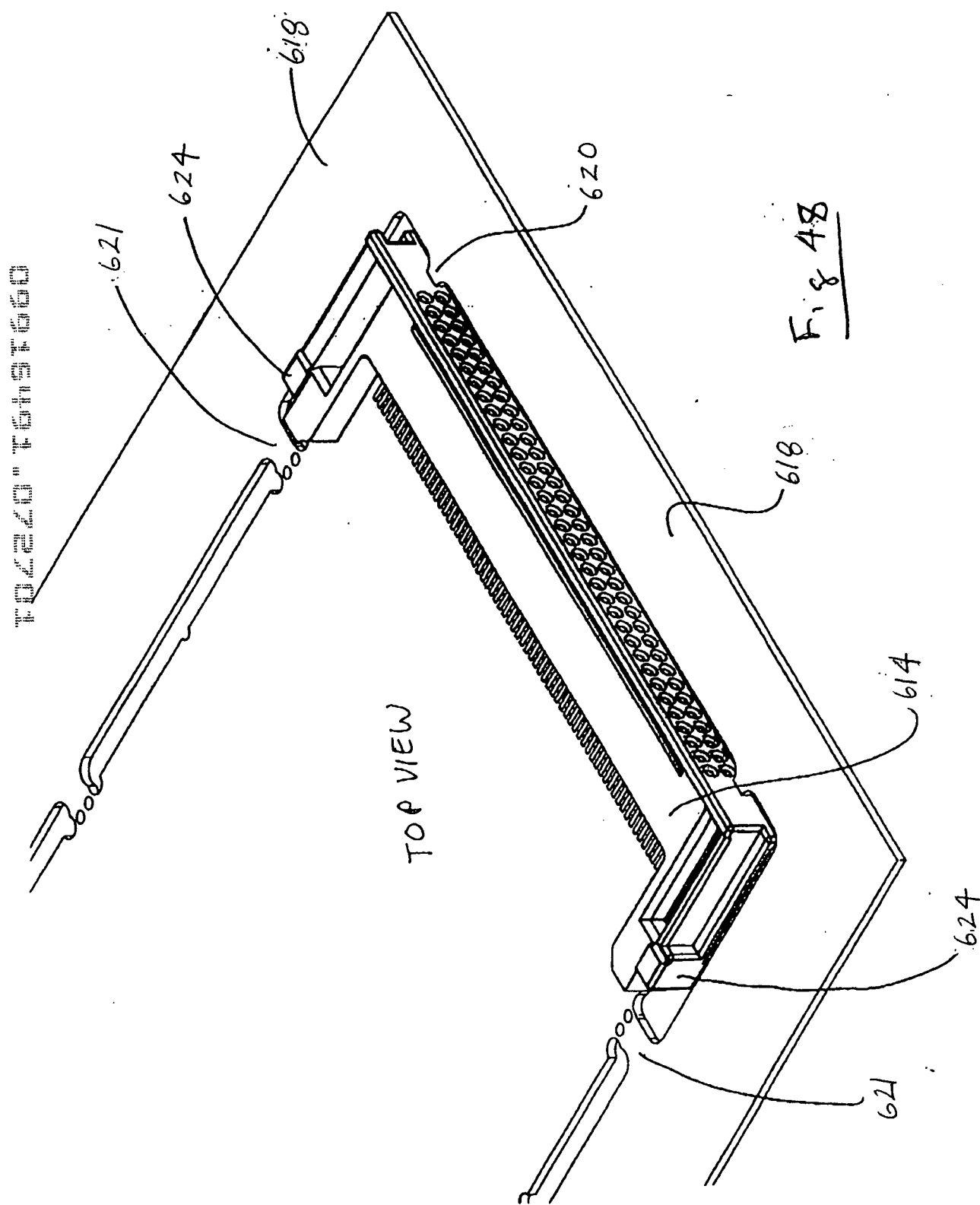
FIG. 47



BOTTOM VIEW

4450C

37/42

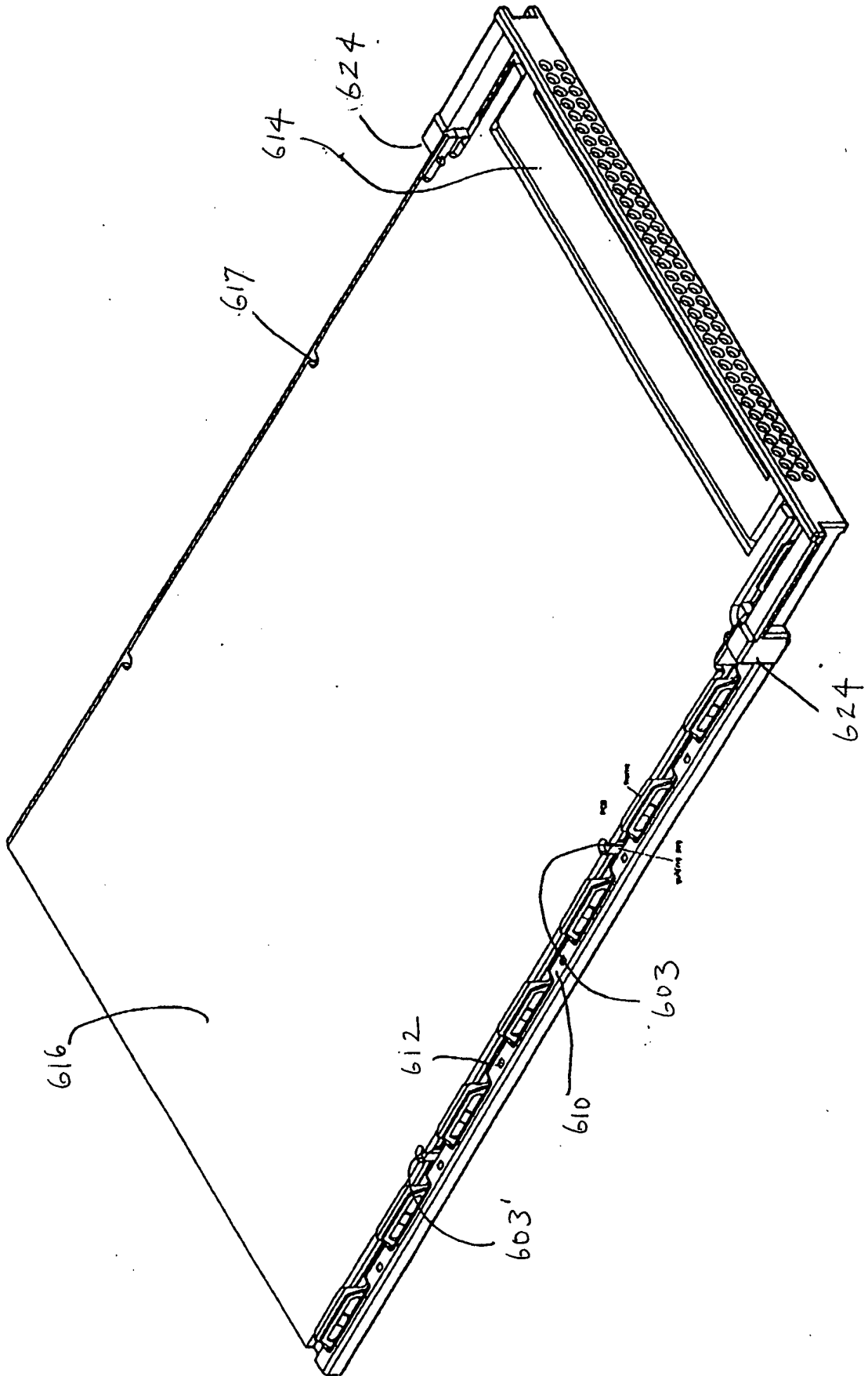


4450C

38/42

FIG. 49

Fig 49

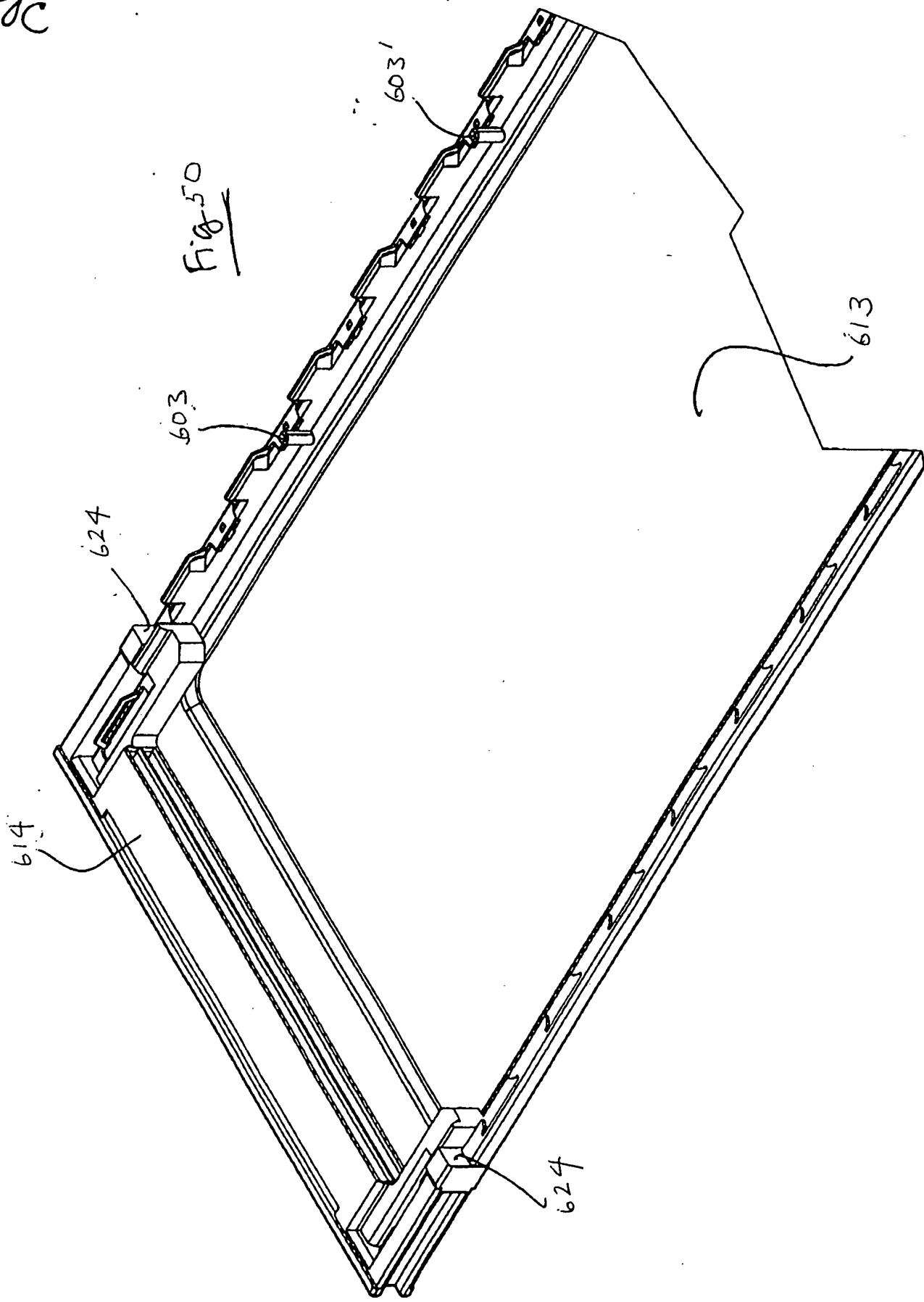


4450C

39/42

Fig. 50

FOR 24" TONST660



40/42

4450C

FIG. 50

Frame fixed into one side of the cardshield

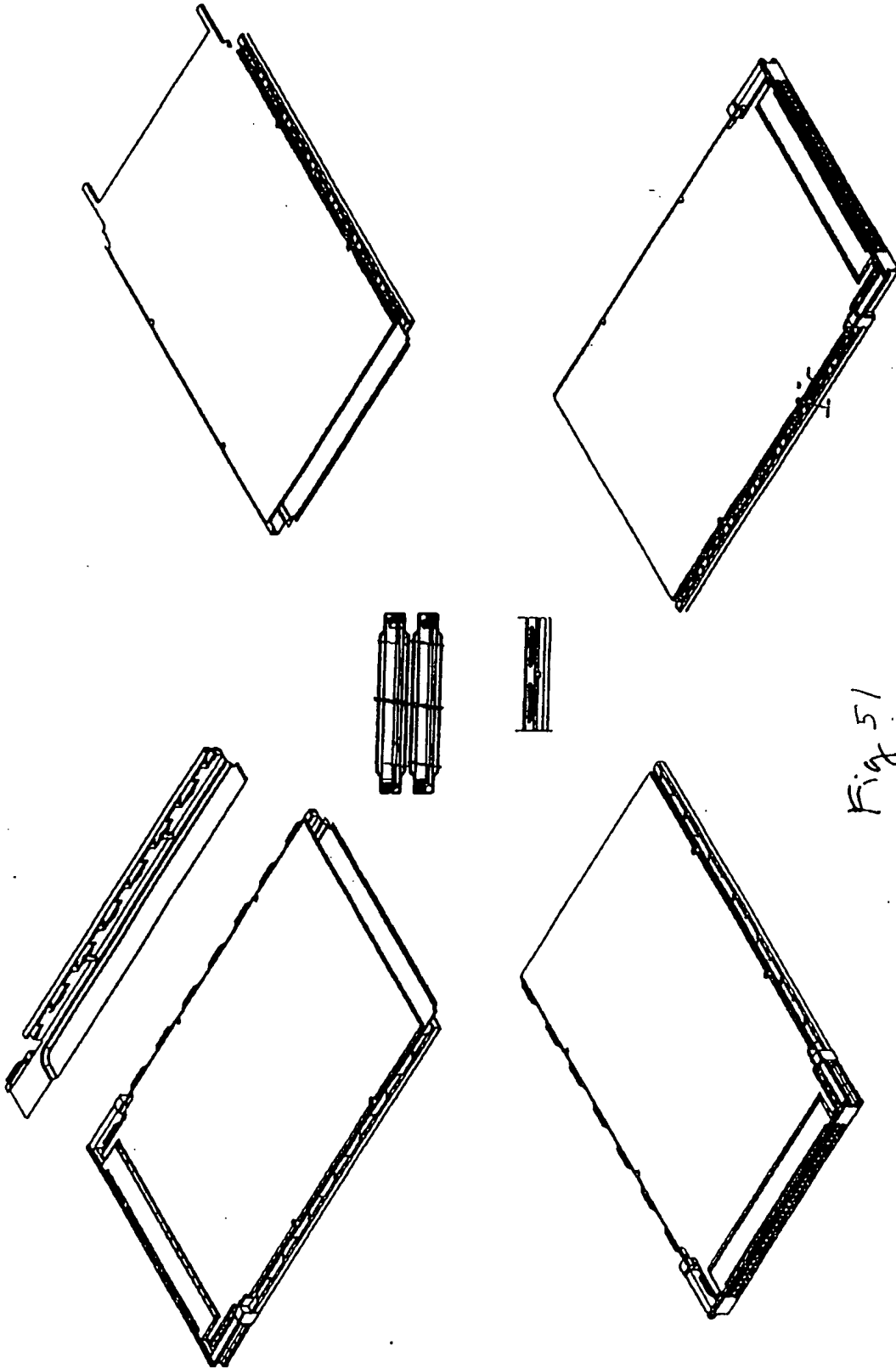


Fig 51

4450c

41/42

FIG. 52

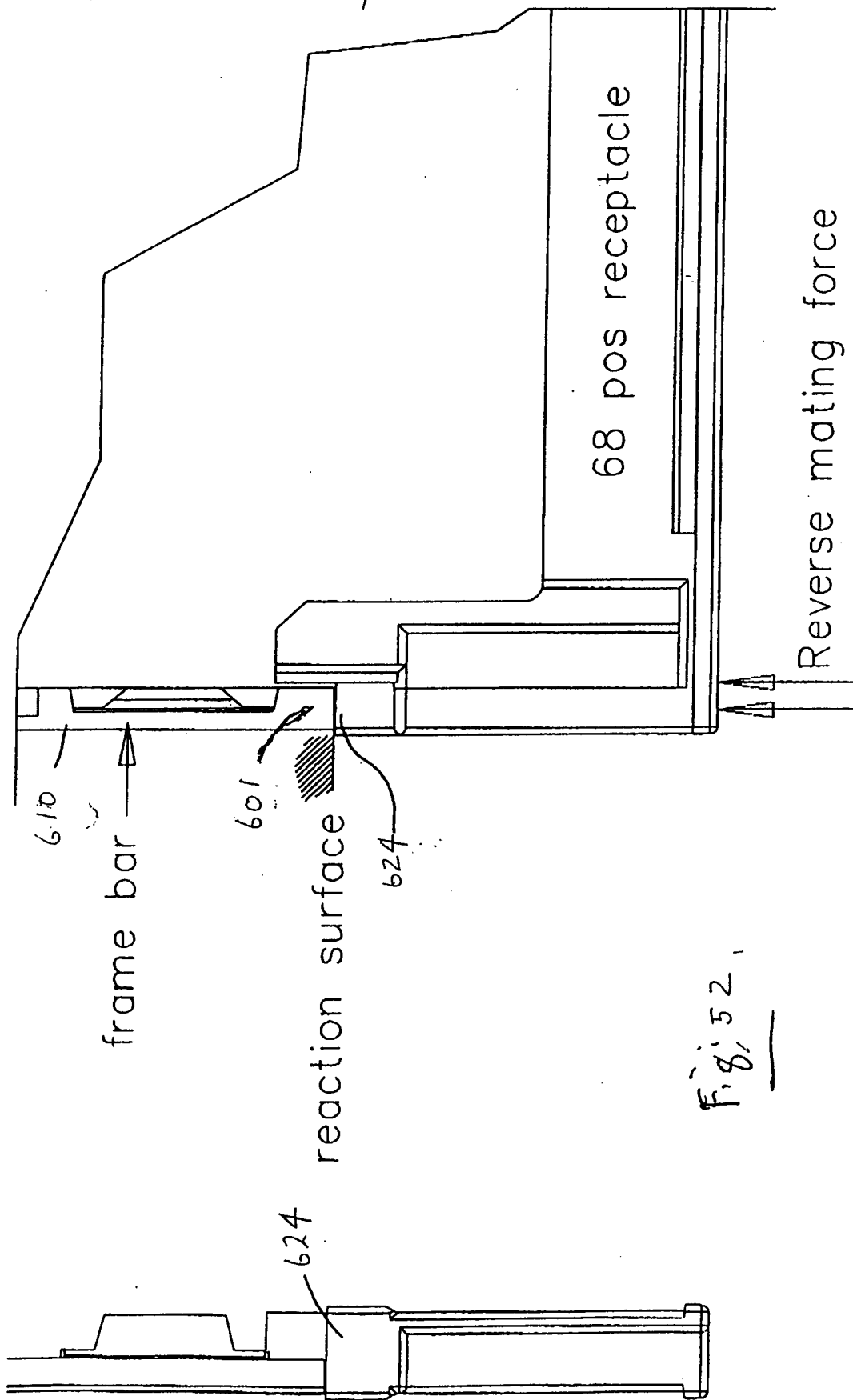


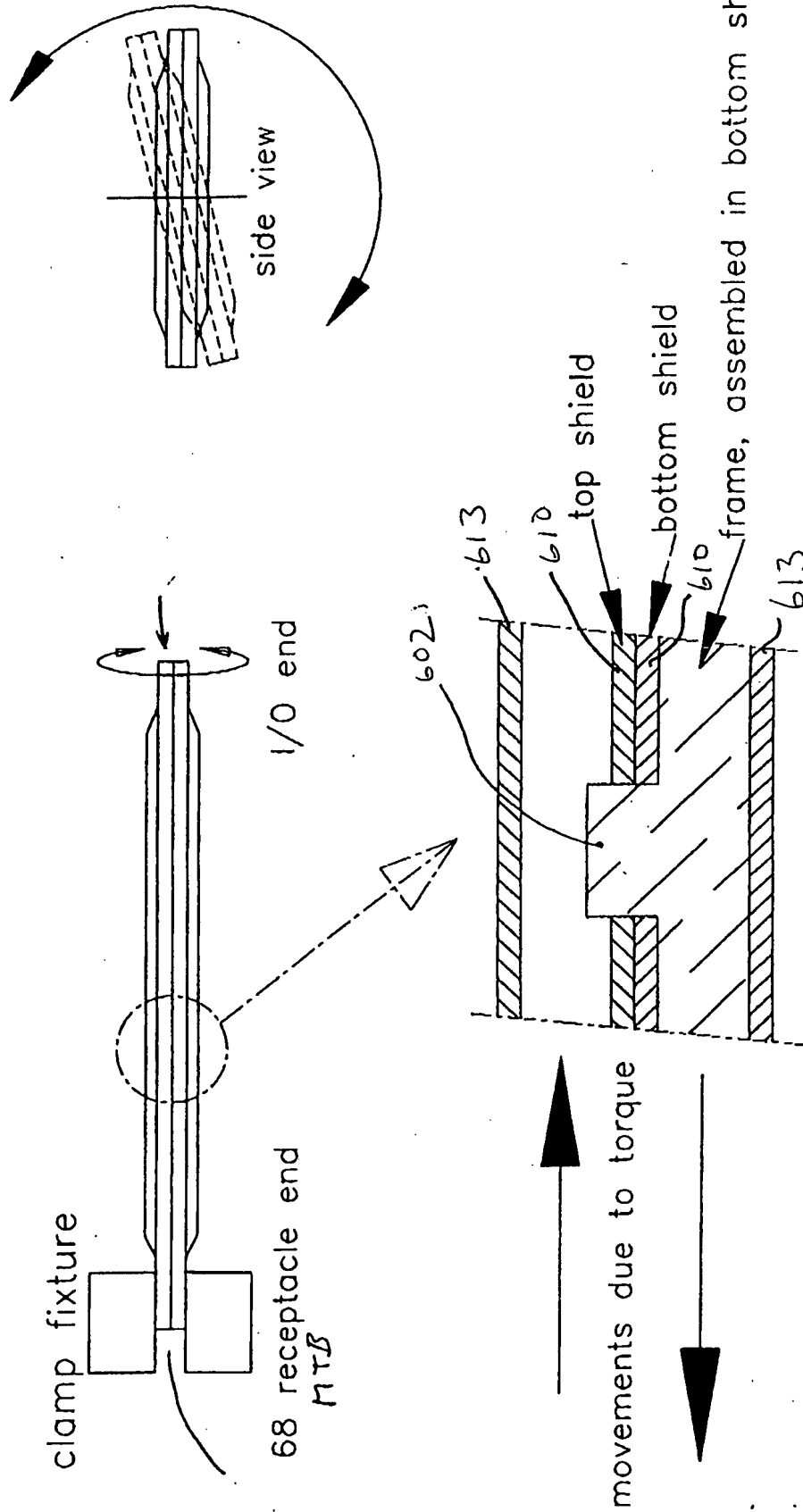
Fig. 52

side and top view of the frame support on back of coding key

4450 C

42/42

FIG. 53



torque test

Fig 53